



Operating and Service Manual

200T4G8

Model

10006031

Part Number

Serial Number

EC Declaration of Conformity

We; Amplifier Research
160 School House Road
Souderton, PA 18964

declare that our product;

Models 200T1G2, 200T1G3, 250T1G3, 200T2G4, 200T2G8, 300T2G8,
200T4G8, 200T8G18, 250T8G18 RF amplifiers

to which this declaration relates is in compliance with the requirements of the EEC EMC Directive (89/336/EEC) in accordance with the relative standards listed below:

EMC: EN 50081-1
EN 50082-1
prEN 50082-1

EN 55022 (1987) Class A
IEC 1000-4-2 (1995) 4kV (Air Discharge) AND 8kV (Contact Discharge)
ENV 1000-4-4 (1995) 1kV (Power Supply) AND 0.5kV (I/O Cables)
ENV 50142 (1995) 1kV (Power Supply)
ENV 501441 (1994) 3Vrms

The CE marking is affixed on the device according to article 10 of the EC Directive 89/336/EEC.

A handwritten signature in black ink, reading 'Donald R. Shepherd'. The signature is written in a cursive style and is positioned to the left of a vertical red line.

Donald R. Shepherd
President

INSTRUCTIONS FOR SAFE OPERATION





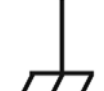



Observe the following safety guidelines to help ensure your own personal safety and to help protect your equipment and working environment from potential damage.

INTENDED USE


This equipment is intended for general laboratory use in generating, controlling, and measuring levels of electromagnetic Radio Frequency (RF) energy. Ensure that the device is operated in a location which will control the radiated energy and will not cause injury or violate regulatory levels of electromagnetic interference.

SAFETY SYMBOLS

These symbols may appear in your user manual or on equipment.

	This symbol is marked on the equipment when it is necessary for the user to refer to the manual for important safety information. The caution symbol denotes a potential hazard. Attention must be given to the statement to prevent damage, destruction, or harm.
	Dangerous voltages are present. Use extreme care.
	Indicates a terminal intended for connection to an external conductor for protection against electrical shock in case of a fault, or the terminal of a protective earth (ground) electrode.
	Indicates invisible laser radiation—do not view directly with optical instruments.
	Indicates frame or chassis ground connection terminal.
	Indicates alternating current.
	Indicates this product must not be disposed of with your other household waste.
	Indicates that the marked surface and adjacent surfaces can attain temperatures that may be hot to the touch.

EQUIPMENT SETUP PRECAUTIONS

 Review the user manual and become familiar with all safety markings and instructions. Protection provided by the equipment may be impaired if used in a manner not specified by AR RF/Microwave Instrumentation (AR).

- Follow all lifting instructions specified in this document.
- Place the equipment on a hard, level surface.
- Do not use the equipment in a wet environment, for example, near a sink, or in a wet basement.

- Position your equipment so that the power switch is easily accessible.
- Leave 10.2 cm (4 in) minimum of clearance on all vented sides of the equipment to permit the airflow required for proper ventilation. Do not restrict airflow into the equipment by blocking any vents or air intakes. Restricting airflow can result in damage to the equipment, intermittent shut-downs or safety hazards.
- Keep equipment away from extremely hot or cold temperatures to ensure that it is used within the specified operating range.
- While installing accessories such as antennas, directional couplers and field probes, take care to avoid any exposure to hazardous RF levels.
- Ensure that nothing rests on your equipment's cables and that the cables are not located where they can be stepped on or tripped over.
- Move equipment with care; ensure that all casters and/or cables are firmly connected to the system. Avoid sudden stops and uneven surfaces.

BEFORE APPLYING POWER

Your AR equipment may have more than one power supply cable. Use only approved power cable(s). If you have not been provided with a power cable for the equipment or for any AC-powered option intended for the equipment, purchase a power cable that is approved for use in your country. The power cable must be rated for the equipment and for the voltage and current marked on the equipment's electrical ratings label.



Incorrectly installing or using an incompatible line voltage may increase the risk of fire or other hazards. To help prevent electric shock, plug the equipment and peripheral power cables into properly grounded electrical outlets. These cables are equipped with three-prong plugs to help ensure proper grounding. Do not use adapter plugs or remove the grounding prong from a cable.

Do not modify power cables or plugs. Consult a licensed electrician or AR trained service technician for equipment modifications. Always follow your local/national wiring rules.



Do not operate the equipment if there is physical damage, missing hardware, or missing panels.

SAFETY GROUND



This equipment is provided with a protective earth terminal. The mains power source to the equipment must supply an uninterrupted safety ground of sufficient size to attach wiring terminals, power cord, or supplied power cord set. ***DO NOT USE this equipment if this protection is impaired.***

INSTRUCTIONS FOR SAFE OPERATION

HAZARDOUS RF VOLTAGES



The RF voltages on the center pin of an RF output connector can be hazardous. The RF output connector should be connected to a load before AC power is applied to the equipment. Do not come into contact with the center pin of the RF output connector or accessories connected to it. Place the equipment in a non-operating condition before disconnecting or connecting the load to the RF output connector.

ACOUSTIC LIMITATIONS

If equipment noise exceeds 80dB, ear protection is required.

MAINTENANCE CAUTION

Adjustment, maintenance, or repair of the equipment must be performed only by qualified personnel. Hazardous energy may be present while protective covers are removed from the equipment even if disconnected from the power source. Contact may result in personal injury. Replacement fuses are required to be of specific type and current rating.

ENVIRONMENTAL CONDITIONS

Unless otherwise stated on the product specification sheet, this equipment is designed to be safe under the following environmental conditions:

- Indoor use
- Altitude up to 2000m
- Temperature of 5°C to 40°C
- Maximum relative humidity 80% for temperatures up to 31°C. Decreasing linearly to 50% at 40°C.
- Main supply voltage fluctuations not to exceed $\pm 10\%$ of the nominal voltage or minimum and maximum autoranging values.
- Pollution degree 2: Normally non-conductive with occasional condensation. While the equipment will not cause hazardous condition over this environmental range, its performance may vary.

EQUIPMENT CONTAINING LASERS



AR Field Probes (FL/PL Series) and Field Analyzers (FA Series) are Class 1 laser products containing embedded Class 4 lasers. Under normal use, the laser radiation is completely contained within the fiber optic cables and poses no threat of exposure. Safety interlocks ensure that the laser is not activated unless the cables are properly connected. Always exercise caution when using or maintaining laser products. Do not view directly with optical instruments.

RF ANTENNAS

- This equipment (antenna or antenna assembly) may be heavy, requiring two persons to lift. Use caution when installing or removing unit. Follow all equipment setup and lifting instructions specified in this document.
- Ensure connectors are appropriate for intended operation. Connectors are specified in the user manual and product specification sheet.
- Do not exceed the maximum RF input level stated in the specifications. Refer to the user manual and product specification sheet to determine the applicable RF levels.
- Excessive RF input could damage the equipment or connectors, causing safety hazards.
- When in operation, the RF voltages on the antenna elements can be hazardous. Do not come into contact with the antenna or elements when the RF input connector is connected to a live RF source.
- To avoid injury to personnel and accidental damage to power amplifier or antenna, disable the RF output of power amplifier before connecting or disconnecting the input connection to the antenna.
- Perform periodic inspections of antenna and field probe systems to verify calibration due date, proper operation, and overall condition of equipment.

RACK MOUNTED TWT MODELS

Some TWT models are supplied without the removable enclosure offered for benchtop use. These rack-mountable models may be supplied with either carry handles or slides and front handles installed. Follow all lifting instructions specified in this document and installation instructions supplied in the TWT user manual.

LIFTING INSTRUCTIONS FOR AR EQUIPMENT

Because most products must be handled during distribution, assembly and use, the risk of serious injury due to unsafe product handling should be a fundamental consideration of every user. An authoritative guideline for eliminating unwarranted risk of injury caused by lifting is provided by the NIOSH Work Practices (Publication #94-110) available at:



<https://www.cdc.gov/niosh/docs/94-110/pdfs/94-110.pdf>.

In general, observe the following guidelines for lifting a weight of 50 lb or more:

- Use lifting eye (for floor standing) or side handles (table top) to lift unit only.
- Use equipment of adequate capacity to lift and support unit.
- If using forklift to move unit, be sure forks are long enough to extend beyond the side of the unit.
- For additional information, follow the link specified above.



Suggested Periodic Maintenance for TWT Amplifiers

1. Keep monthly log of the voltages, currents and temperatures as shown on Menus. Also record Date, “Console” and “Operate” hours. Take readings in Operate mode with the gain at zero (0%) percent. Leave unit in Operate mode for 20 minutes (Max Duty if Pulsed Unit), and then record data. Review the log to identify trends and contact factory if required.
2. Keep monthly log of performance with active RF. At mid-band frequency, with Gain set to 100%, apply RF drive that will provide rated power. This will help indicate if the gain or power is changing and if the traveling wave tube or pre-amp needs service. Record the following:
 - a. RF Drive Level
 - b. Forward Power
 - c. Reverse Power
 - d. Body Current (I_w)
 - e. Sample Port Power reading (if possible).
3. Remove air intake filter and clean using compressed air and/or vacuum cleaner.
4. Ensure air inlet and outlet are unobstructed.
5. Check that AC Input connections are secure. Make sure the AC cable is not damaged or deteriorated.
6. Check that both input and output RF connections (waveguide or coax) are connected tightly and un-damaged.

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1. DESCRIPTION AND SPECIFICATIONS

This manual provides operating, interfacing and selected service information pertinent to Amplifier Research Model 200T4G8 Broadband Microwave Amplifier. The Model 200T4G8 is a 200 watt C band traveling-wave tube amplifier (TWTA).

1.1 TWTA DESCRIPTION

The amplifier uses a 250 watt traveling wave tube (TWT) to provide 200 watts minimum output over the TWT amplifier's full bandwidth. The amplifier is well suited for susceptibility and general laboratory testing where instantaneous bandwidth and high gain are required.

The amplifier is completely self-contained and packaged for standard 19-inch rack mounting or bench top use. The front panel of the rack mountable amplifier is 10.5 inches high, and the overall unit is 25.25 inches deep, excluding the rear-panel connectors. For bench top use, the amplifier is supplied in an enclosure with integral carrying handles.

Primary power is 190-260 volts 50-60 Hz., single phase. An efficient switching power supply design provides minimum power consumption. A fast regulation control loop and a high degree of filtering ensure performance within specifications over a wide range of operating conditions. The amplifier is fully enclosed, and the lower panel of the rack mountable amplifier is interlocked to reduce the likelihood of accidental contact with high voltage.

1.2 SUGGESTED APPLICATIONS

- RF Susceptibility testing
- Antenna and component testing
- Equipment calibration
- General laboratory instrumentation

1.3 SPECIFICATIONS

Refer to the Amplifier Research Data Sheet on the following pages for detailed specifications.

1.4 ACCESSORIES

Amplifier Research offers a number of accessories for use with this amplifier including:

- Directional coupler
- Antenna
- Flexible transmission line

Refer to a current Amplifier Research catalogue for Microwave Accessories.

1.5 TEST DATA SHEET

A Test Data Sheet for a specific unit is prepared at the time of manufacture and is included with the unit's copy of this manual.



200T4G8

- M1, M3-M5
- 200 Watts CW
- 4GHz-8GHz

Features

The Model 200T4G8 is a self contained, forced air cooled, broadband traveling wave tube (TWT) microwave amplifier designed for applications where instantaneous bandwidth and high gain are required. A reliable 250 watt TWT provides a conservative 200 watts minimum at the amplifier output connector. Stated power specifications are at the fundamental frequency.

The amplifier's front panel digital display shows forward and reflected output plus extensive system status information accessed through a series of menus via soft keys. Status indicators include power on, warm-up, standby, operate, faults, excess reflected power warning and remote. Standard features include a built-in IEEE-488 (GPIB) interface, 0 dBm input, VSWR protection, gain control, RF output sample port, plus monitoring of TWT helix current, cathode voltage, collector voltage, heater current, heater voltage, baseplate temperature and cabinet temperature.

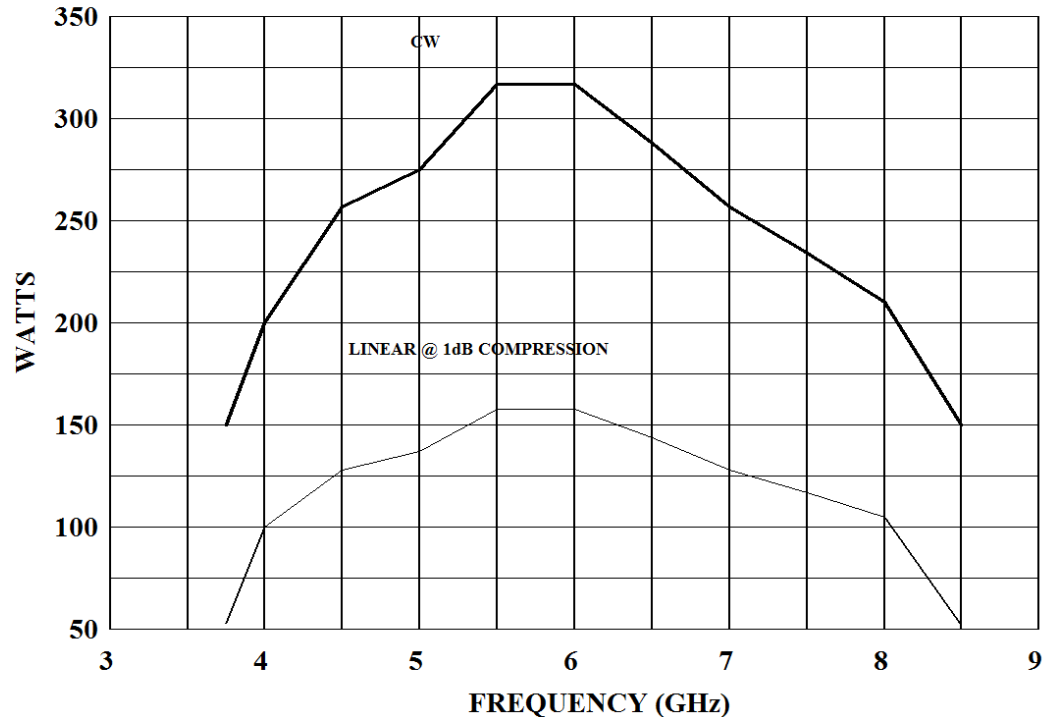
Modular design of the power supply and RF components allow for easy access and repair. Use of a switching mode power supply results in significant weight reduction.

Housed in a stylish contemporary cabinet, this unit is designed for benchtop use but can be removed from cabinet for rack mounting. The Model 200T4G8 provides readily available RF power for a variety of applications in Test and Measurement, (including EMC RF susceptibility testing), Industrial and University Research and Development, and Service applications.

See Model Configuration for package alternatives.

The export classification for this equipment is EAR99. These commodities, technology or software are controlled for export in accordance with the U.S. Export Administration Regulations. Diversion contrary to U.S. law is prohibited.

200T4G8 TYPICAL POWER OUTPUT



AR RF/Microwave
Instrumentation
160 School House Rd
Souderton, PA 18964
215-723-8181

For an applications engineer call: 800.933.8181

www.arworld.us



200T4G8

- M1, M3–M5
- 200 Watts CW
- 4GHz–8GHz

Specifications

POWER (fundamental), CW, @ OUTPUT CONNECTOR:

Nominal: 262 watts
Minimum: 200 watts
Linear @ 1 dB Compression: 100 watts minimum

FLATNESS: ±6 dB maximum at rated power

FREQUENCY RESPONSE: 4-8 GHz instantaneously

INPUT FOR RATED OUTPUT: 1.0 milliwatt maximum

GAIN (at maximum setting): 53 dB minimum

GAIN ADJUSTMENT (continuous range): 35 dB minimum

INPUT IMPEDANCE: 50 ohms, VSWR 2.0:1 maximum

OUTPUT IMPEDANCE: 50 ohms, VSWR 2.5:1 typical

MISMATCH TOLERANCE: Output power foldback protection at reflected power exceeding 40 watts. Will operate without damage or oscillation with any magnitude and phase of source and load impedance. May oscillate with unshielded open due to coupling to input. Should not be tested with connector off.

MODULATION CAPABILITY: Will faithfully reproduce AM, FM, or pulse modulation appearing on the input signal. AM peak envelope power limited to specified power.

NOISE POWER DENSITY: Minus 64 dBm/Hz maximum; Minus 70 dBm/Hz, typical

HARMONIC DISTORTION: Minus 4 dBc maximum; Minus 7.0 dBc typical

PRIMARY POWER: 190-260 VAC, 50/60 Hz single phase, 2.0 KVA maximum

CONNECTORS:

RF input: Type N female on rear panel
RF output: Type N female on rear panel
RF output sample port: Type N female on rear panel
GPIB: IEEE (f) on rear panel
Interlock: DB-15 (f) on rear panel

COOLING: Forced air (self contained fans), air entry and exit in rear.

EXPORT CLASSIFICATION: EAR99

Model Configurations

Model Number	Description	Weight	Size (W x H x D)
200T4G8	With removable enclosure	54 kg (120 lb)	50.3 x 29.7 x 68.6 cm
200T4G8M1	Shipped without an outer cabinet	41 kg (90 lb)	48.3 x 26.7 x 68.6 cm
200T4G8M3	Enclosure removed for rack mounting –	43 kg (95 lb)	48.3 x 26.7 x 68.6 cm
200T4G8M4	See separate specification sheet.		
200T4G8M5	Enclosure removed. Side carry handles	41 kg (90 lb)	48.3 x 26.7 x 68.6 cm

2. THEORY OF OPERATION

2.1 DESIGN OF THE AMPLIFIER

The Model 200T4G8 TWT amplifier consists of four principal subsystems. Two of these subsystems, the microwave power assembly (A24380-030) and the TWT power supply (A22520-090) are discussed in sections 2.2 and 2.3, respectively.

The other two subsystems are the microprocessor control system and the TWTA packaging. These both consist of a number of subassemblies. See the build tree in section 5.1 for further information about how the parts lists are structured.

The heart of the microprocessor control system is the control head assembly (A26946-300) and the HPA display board (A22700-900). The microprocessor control system supervises the power supply, provides metering display, processes operator front panel input, and enables communication with a host computer over the IEEE-488 interface.

The control head is provided with its own power supply and, other than thru the IEEE-488 interface bus, is electrically isolated from the amplifier. Communication with the amplifier is via fiberoptic links to the HPA interface assembly (A25444-000).

The TWTA packaging consists of a cabinet assembly (A24381-030), a cooling system (A24382-000) utilizing a DC powered backwards curved impeller blower and a DC power supply, and various chassis wiring components.

2.2 DESCRIPTION OF THE RF CIRCUIT (A24380-030)

The TWTA consists of two stages of RF amplification: a solid state preamp assembly with adjustable gain (E01198-000) and a traveling-wave tube amplifier (E30069-000).

The type N RF input connector is located on the rear panel. The RF input is fed to the input connector on the solid state preamp. The solid state preamp's output drives the RF input of the TWT. The RF output of the TWT is a type N female connector. The output is directed through a cable to a dual coaxial -30 dB directional coupler. The output of the coupler is a type N female connector, which protrudes through the rear panel to serve as the amplifier's RF output connector.

The reverse port on the directional coupler is connected to a detector diode, whose output is used for VSWR protection by the power supply logic board, for VSWR measurement in the leveling loop, and for reverse power measurement on the HPA interface board.

The forward port output is split by a -3 dB splitter. One output is connected to a detector diode via a pad. The output of the detector is used on the HPA interface board to measure forward power. The other port of the splitter is connected to the RF sample port on the rear panel. A pad between the splitter and the port isolates the forward power measurement from mismatches at the sample port.

Amplifier gain is determined by the solid state preamp (SSA), which has a voltage-controlled attenuator. The control head determines the output of a digital-to-analog converter (DAC) on the HPA interface board. The output of the DAC controls the SSA attenuator. The remote control board (A24369-000) mounted behind the front panel is provided with a circuit that increases the attenuation so that reverse power is limited to a safe level (on the order of 20 to 50 watts). In emergency bypass operation (see section 3.7) the attenuator signal is

provided locally on the remote control board. The foldback circuit remains on line in emergency bypass operation.

2.3 DESCRIPTION OF THE POWER SUPPLY (A22520-090)

The TWT power supply is of modular construction. Low voltage power for logic and control of the entire power supply assembly, the preamplifier, and the HPA interface board is provided by the low voltage power supply module (A23687-001). Control logic and TWT protection circuits are contained in the HPA logic and Control Assembly (A16485-000).

The Heater Power Supply Module (A10010-000) powers the TWT DC heater..

The high voltage power supply consists of the following: the Power Factor Correction module (A23683-000) converts line voltage to DC for the high voltage switching supply. Switching transistors are on the Power Board Assembly (A16487-001), and switching is controlled by the Pulse Width Modulation (PWM) Board (A10017-090). The high voltage transformer and rectifiers are contained in the High Voltage Diode/Cap Assembly (A21425-090). The high voltage DC is filtered in the HV Filter Assembly (A21457-001).

Interconnects between the power supply modules are through a motherboard. It is installed in a finned heat sink assembly to which the modules are bolted. The heat sink is cooled by the incoming cabinet air. The Heat Sink/Motherboard assembly is A24357-000.

3. OPERATION

3.1 WARNINGS AND CAUTIONS

Throughout this manual, the symbol:



WARNING:

indicates that a hazard exists that may result in personal injury or loss of life.



CAUTION:

indicates that failure to follow procedures may result in damage to the equipment.



WARNING: DANGER - High Voltage Present:

Electrical equipment in this TWTA generates and stores high-voltage energy that can result in fatal electrocution. Do not operate the TWTA with covers or the front panel removed.

Service work must be performed only by technicians thoroughly familiar with the high-voltages present in microwave tube amplifiers in general, and with this equipment in particular.

Never handle the TWT leads or the high-voltage connectors unless the unit has been unplugged and it has been positively established that the high-voltage filter capacitors have been discharged to a *known* safe level.



WARNING: Safety Ground

Improper grounding of this equipment can result in electric shock. The TWTA must be operated only with a line cord with a safety ground wire. It is the user's responsibility to ascertain that the power connector is properly wired and that the power outlet is grounded.



WARNING: Explosive Atmosphere

To avoid explosion, never operate this TWTA in an explosive atmosphere. This equipment is not certified for operation in an explosive atmosphere.

3.2 INSTALLATION

3.2.1 Unpacking

Upon receiving the TWTA, unpack the unit and inspect it for obvious signs of external damage. If damage is observed, notify the carrier and contact an authorized service representative.

Save and store the shipping container in case the unit needs to be returned in the future for calibration or repair.

3.2.2 Mounting

The TWTA may be operated as a standalone benchtop unit, or it may be installed in a 19" rack.

If rack mounting is desired, first remove the amplifier from the cabinet, then install the amplifier in the rack.

NOTE: Due to the weight of the unit, the lifting and removal of the amplifier from the cabinet is an operation requiring two people.

Before removal disconnect power, RF and any other interface connectors. On the rear of the unit, remove any screws used to connect transport brackets to amplifier (two on each bracket). Reinstall screws in holes in chassis. On the front of the unit, remove the four screws (two outside screws on each side) mounting the front panel to the cabinet. Carefully slide the amplifier out of the front of the cabinet.

CAUTION:



Never rack mount the TWTA using the front panel alone. The chassis is likely to be damaged unless its weight is supported. Bottom support rails must be provided in a rack mount configuration.

See Figure 3-1 (below) for the locations of threaded holes that may be used for supplementary support of the rear of the TWTA for transport. Screws installed in these threaded holes may be removed and replaced with screws of appropriate length to thread 3/8 - 5/8 inch into the TWTA chassis.

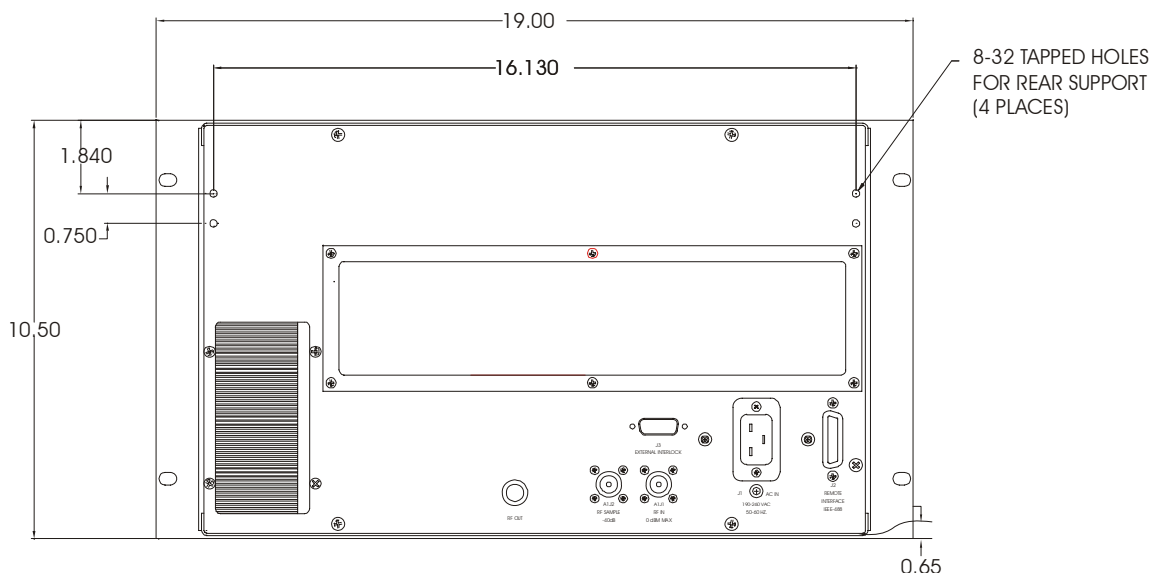


Figure 3-1. Rear View of HPA

For rack mount installation of multiple units, the units should be separated vertically by at least 1 3/4 inches. This will allow room for necessary support rails and facilitate installation and removal of the units.

3.2.3 Cooling Requirements

The TWTA is provided with a cooling fan. It is important that air movement around the rear of the unit be unobstructed.



CAUTION:

For either bench or rack mounting, do not position the TWTA in such a way that the air intake or outlet are blocked, or that the exhaust flow is directed into the intake. See Paragraph 3.5 for location of air intake and air outlet. If the unit is rack mounted, make sure that the intake air is 45°C or below. If necessary, fabricate a short duct to direct the hot exhaust air out of the rack enclosure. Great care must be taken to minimize any exhaust air restrictions. Avoid mounting heat-producing equipment in the same rack, especially below the TWTA. Failure to provide adequate cooling can result in the unit shutting down from over temperature conditions.

The TWTA dissipates approximately 1.5 kilowatts when in the operate mode.

3.2.4 AC Line Power Connections

AC line power connection to the TWTA is made at the AC inlet J1, which is a female IEC-320 16A connector. The connector is provided with a bracket that can be used to secure the plug from accidental withdrawal. A line cord suitable for the type of AC outlet used, and consistent with local electrical codes, must be obtained to mate with J1. Minimum wire size recommended for the line cord is 1.5 mm² (16 AWG).

Units are provided with an unterminated 3-wire cord. To use this line cord it should be terminated with a suitable plug to a 190 to 260 VAC 50-60 Hz. single-phase source as follows:

Color		Function
International Harmonized	North American	
Brown	Black	Line
Blue	White	Neutral
Yellow/Green	Green	Safety Ground



CAUTION:

Connect plug to J1 and secure plug with bracket only when no AC is supplied to the cord.

3.2.5 RF Connections

The RF output connector is type N female coaxial connector.



CAUTION:

Never operate the TWTA without a matched output load rated for at least 350 watts, continuous. The TWTA is not provided with an output isolator. Full reflected power may irreparably damage the TWT. Even with no drive, "looping" oscillation can result in RF output high enough to damage the tube if it is operated without a load. The VSWR detection and foldback circuit is provided to protect the tube from progressive failure or mismatch of the output load; it should not be relied on for protection from the absence of a load.

If an external isolator is installed at the output of the TWTA, either the isolator should have a load capable of dissipating the full output of the TWTA or the isolator load should be provided with a temperature sensing switch. The temperature switch should be normally closed, self-resetting, and with a temperature rating such that there is no possibility of damaging the load by overheating before the switch opens. The TWTA may be interlocked with the switch by connecting it between pins 3 and 4 of the external interlock connector (J3). If no external isolator is used, install a jumper between pins 3 and 4. See section 3.2.6, External Interlock Connector, below.

3.2.6 External interlock connector

The TWTA is provided with external interlock capability via a 15-pin female D-sub connector, J3. To enable the high voltage power supply, it is necessary to provide continuity between J3 pins 3 and 4. If the amplifier shuts down because the interlock was opened, it will be necessary to reset the system to return to standby (see *System shutdown screen* in Section 3.4). In addition, there is an external inhibit capability via the same connector, J3. To enable RF ON (beam on), continuity must be provided between J3 pins 10 and 11. If continuity is broken, the TWT beam will shut off until continuity is restored. No reset is required to return to RF ON. Users may adopt the interlock and inhibit features to disable the HPA for either equipment protection or as a backup for personnel protection.



CAUTION:

Do not rely solely on the external interlock or inhibit features for personnel protection. Use proper operating and safety procedures to insure that power is removed as necessary for personnel safety.

The amplifier has an internal jumper between J3 pins 1 and 2 that may be used by the customer to verify installation of the HPA in the overall system by means of a continuity string.

3.3 Front Panel Features

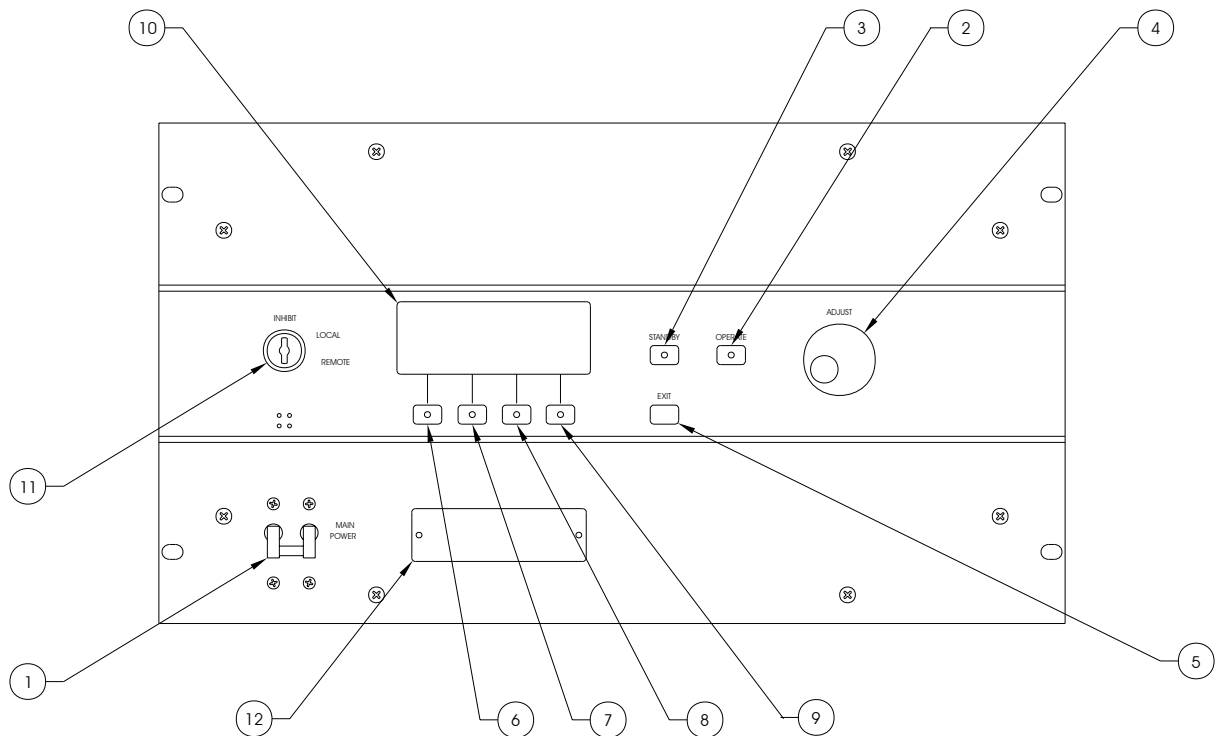


Figure 3-2. TWTA Front Panel Features

Table 3-1. Front Panel Features

Label	Title	Function
1	MAIN POWER	Switchable 16 A. circuit breaker; connects primary power to power supplies.
2.	OPERATE	Push-button; turns on high voltage when all faults and heater delay are cleared.
3.	STANDBY	Push-button; biases grid off and turns off high voltage.
4.	ADJUST	Rotary knob used as an input device to change values of a variety of parameters.
5.	EXIT	Push-button; terminates various menu selection routines and returns to the previous menu level.
6-9.	S1...S4	Soft Key push buttons; various menu selection functions.
10.	Display	Displays numerous parameter values and fault messages.
11.	Keylock Switch	Allows operator to inhibit the TWTA, to enable front panel control, or to enable computer control.
12.	Emergency switch cover	Provides access to emergency bypass switches, which permit manual control of the amplifier.

3.4 FRONT PANEL DISPLAY AND SOFT KEYS

The purpose of the front panel display is to permit the operator to access extensive information about the condition and operation of the TWTA. To accomplish this, a number of informational screens are programmed. It is important for the operator to be able to select the screen with the required information. Screen selection is accomplished by pressing an appropriate soft key or by pressing the EXIT key. When a soft key is active, its function is displayed on the bottom line of the display. Figure 3-3 provides a roadmap for navigating between the screens.

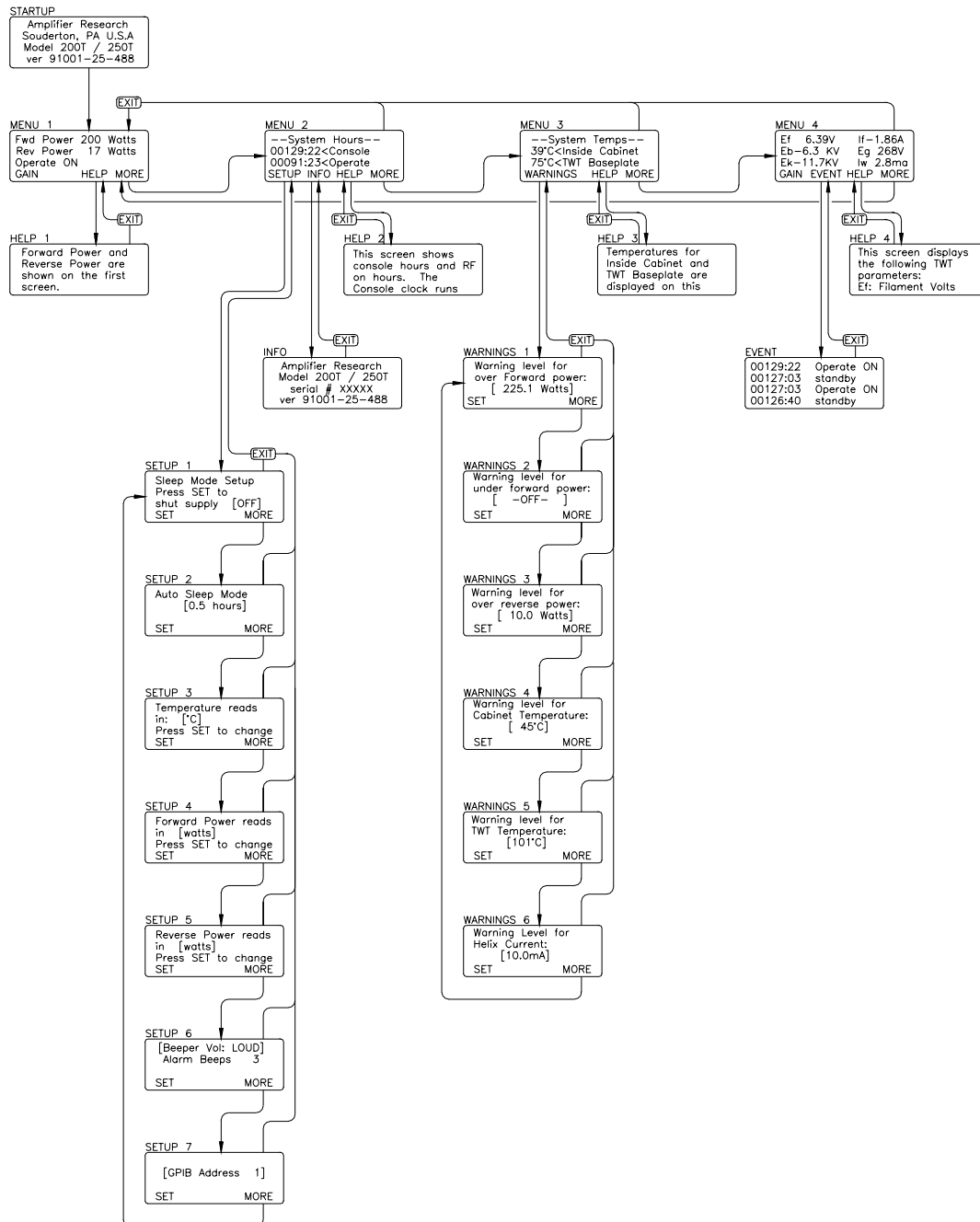


Figure 3-3. Front Panel Display Screens

Menu screens - The screens at the highest level are called menu screens. There are four menu screens. At power on, the MENU 1 screen is displayed. Each of the menu screens has the soft key S4 labeled MORE. The MORE key (S4) causes the next menu screen to appear. From MENU 4, MORE causes MENU 1 to reappear. In short, MORE permits scrolling through the menu screens. The EXIT key returns display to MENU 1 from any other menu screen.

The menu screens display system status and parameter levels. They are configured as follows:

Menu	Functions
Menu 1	Forward power (watts, dBm, or bar graph,)
	Reverse power (watts, dBm, or % forward power)
	System status (if a latched fault exists, MENU 1 is displayed with the system shutdown message)
Menu 2	Console hours (active when AC power is on)
	Operate hours (active when HV is on)
Menu 3	Cabinet temperature (°C or °F)
	TWT baseplate temperature (°C or °F)
Menu 4	Heater voltage (Ef)
	Heater current (If)
	Collector voltage (Eb)
	Grid voltage (Eg)
	Cathode voltage (Ek)
	Helix current (Iw)

Help Screens - On each of the menu screens, soft key S3 is labeled HELP. If S3 is selected, a message describing the functions of that screen will be displayed. Use the ADJUST knob to scroll through the message. The EXIT key will return you to the screen from which the help screen was called.

Setup Screens - From MENU 2, S1 (labeled SETUP) selects the first of several setup screens, SETUP 1. This allows the user to manually shut off the heater power supply and put the HPA into Sleep Mode (see below). Pressing S1 (SET) toggles between ON and OFF. Pressing MORE again brings up the SETUP 2 screen, which allows the user to change the Auto Sleep Mode timer setting. Pressing SET will change the timer options in half hour increments from 0.5 to 3.0 hours. Pressing MORE again will save the timer setting and bring up the SETUP 3 screen, which toggles the display of temperature parameters between Fahrenheit and Celsius degrees. Pressing S1 (SET) changes the selection. The setting displayed when the screen is exited will be retained. Pressing MORE again brings up the SETUP 4 screen, which allows a choice of displaying forward power or watts, in dBm or in strip chart form. Pressing MORE a third time brings up SETUP 5, which allows a choice of watts or dBm, or % of forward power for displaying reverse power. MORE brings up SETUP 6, which allows entering the desired number of alarm beeps and the desired beep volume. S1 (SET) toggles between parameters, and the adjust knob is used to enter the data. Setup 7 allows the IEEE-488 address to be set. MORE returns you to SETUP 1. EXIT returns you from any of the setup screens to MENU 2.

Sleep Mode - The Sleep Mode feature allows the user to selectively shut off the heater module of the power supplies. This can be done manually through the front panel or remotely via the computer interface. This is typically used during extended periods of remote operation to improve tube life, by turning off the filaments (Sleep Mode activated). This eliminates excessive STANDBY hours on the TWTs while still permitting remote capability to turn on the amplifier.

To activate Sleep Mode locally:

Press the MORE soft key to get to MENU 2. At MENU 2 press the SETUP soft key to get to SETUP 1. At SETUP 1 press SET to activate Sleep Mode (turn heater and fan off). The system will ask **Are you sure?** Press SET again.

After activating the Sleep Mode:

Screen will display **Cooling On** while heaters cool down. **System Off** notifies user that the amplifier is in Sleep Mode

To de-Activate Sleep Mode locally:

Press the ON soft key to de-activate Sleep Mode. Amplifier will return to MENU 1. When de-activating the Sleep Mode the heaters will require approximately a 5 minute heater time delay. Wait the full 5 minutes prior to selecting OPERATE.

For remote activation of Sleep Mode or to set the Auto Sleep Mode timer remotely see Table 3-3 in Section 3.8.

Warnings Screens - From MENU 3, S1 (labeled WARNINGS) selects WARNINGS 1 that allows the operator to enter the maximum forward power. The existing value is between brackets[]; pressing SET puts arrows >< around the value, indicating that the adjust knob is active. The effect of the warning setpoint is as follows: if the forward power exceeds the setpoint, the audible alarm will sound (if configured in SETUP 3).

This warning will be repeated every thirty seconds until the over forward power condition is cleared. In addition, a warning message will appear on line 3 (the status line) of MENU 1. In the event that the alarm is heard, the operator should go to MENU 1 to determine the cause.

Pressing more brings up WARNINGS 2, which allows the under forward power setpoint to be entered. Adjusting this to the minimum value causes -OFF- to be selected, disabling this alarm.

In WARNINGS 3, the maximum reverse power level is set. Note that these are warning levels at which the beep sounds; the actual maximum reverse power level that generates a system fault is set in hardware in the TWT power supply HPA Logic and Control module (A16485).

MORE brings up WARNINGS 4, which allows input of the maximum cabinet temperature. Entering this parameter is performed as above.

MORE brings up WARNINGS 5, identical to the previous screen except that it deals with the maximum TWT collector block temperature. If either parameter exceeds the setpoint, the audible alarm will sound every 30 seconds (if configured), and a warning message will appear on line 3 of MENU 1.

From WARNINGS 5, MORE brings up WARNINGS 6, which permits setting the maximum helix current. Any helix current above this setpoint will result in an audible alarm (if configured), repeated every 30 seconds; and a warning message is displayed on the status line of MENU 1.

Pressing MORE again returns display to WARNINGS 1. As before, pressing EXIT from any of the warnings screens returns display to MENU 3.

Info Screen - From MENU 2, S2 (labeled INFO) selects a screen that displays the RF sample port calibration factors at various frequencies across the band. In addition, this screen displays the model number, serial

number and firmware revision information that may be required by a service representative when providing technical assistance. The EXIT key returns the display to MENU 2.

Event Screen - From MENU 4, S2 (labeled EVENT) provides a display of events logged by the control system. These events include AC power-up, heater warm-up, change from standby to operate, faults, and resets. The events are stored in a first-in-first-out (FIFO) software buffer that has room for 100 events; as new events are logged, the older ones are discarded.

System Shutdown Screen - In the event of a system shutdown due to a latched fault (i. e., a fault such as body overcurrent or power low line that requires a reset), the MENU screen is replaced by a screen indicating the nature of the fault. Softkey S4 (labeled OK) is implemented as a reset key; pressing S4 brings back the MENU screens. Line 3 of MENU 1, which normally displays the operational state of the TWTA, is used as a fault display line until the fault is cleared. When the fault clears the system will automatically resume the standby state and high voltage on will be enabled once again.

Factory Service Screens - A number of screens intended for factory service and calibration are behind passwords and are not accessible to the user.

System Malfunction Screens - A number of screens are reserved to display error messages. These messages are not normally seen and indicate a malfunction of the TWTA. System malfunction messages include the following:

- Database corrupt
- Communication failure
- Cannot restore
- CU line voltage too low to operate. System shutdown

In the event that one of these appears, shut off the TWTA and contact an authorized service representative before proceeding.

CAUTION:



Attempts to operate the TWTA despite control unit problems may result in loss of the static RAM database and calibration information.

3.5 REAR PANEL FEATURES

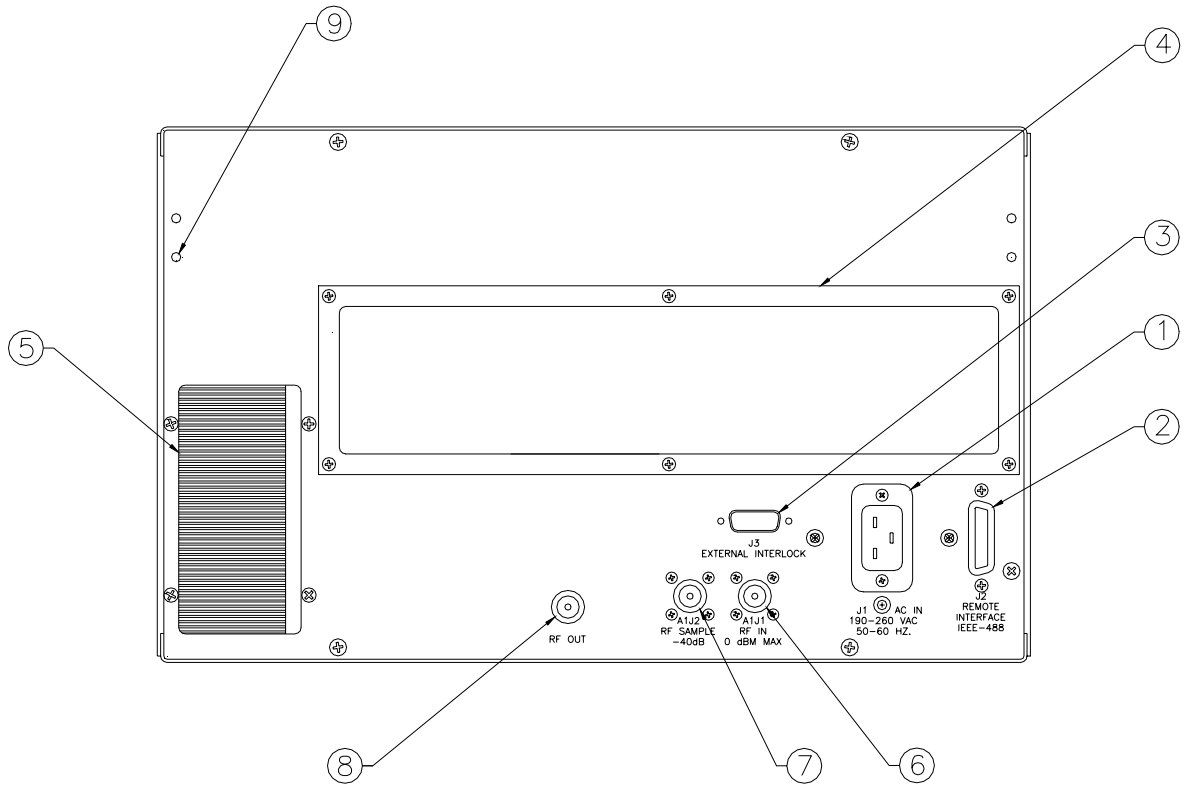


Figure 3-4. TWTA Rear Panel Features

Table 3-2. TWTA Rear Panel Features

Label	Title	Function
1	190-260 VAC IN	AC power input connector
2	REMOTE INTERFACE	Remote control connector
3	EXTERNAL INTERLOCK	Connector to remote temperature switch protecting the isolator load
4		Cooling air intake
5		Cooling air outlet
6	RF IN	RF input type N (female)
7	RF SAMPLE	RF sample type N (female)
8	RF OUT	RF output type N (female)
9		Holes for rear support

3.6 INITIAL TURN ON AND WARM-UP PROCEDURE

Install the TWTA as discussed in section 3.2. Provide an RF generator to the RF input Type N connector A1J1. Set RF generator level below -50dBm and set desired frequency in specified range. Connect a load suitable for 350 watts continuous operation to the output coax. The load VSWR should be less than 2.0:1. A power meter and suitable attenuators may be connected to the RF sample port A1J2. (Refer to RF sample port calibration factors on the rear of the unit or on the Info screen in MENU 2). These show the relation between the amplifier output power and the RF sample port power as a function of frequency. When only the power of the fundamental frequency is to be measured and when operating near rated power use; filters, a frequency selective receiver, or a spectrum analyzer to reduce the harmonic content of the measured level.

Set keylock to LOCAL.

Switch on the MAIN POWER circuit breaker. The fan will operate. The front panel display will show several identification messages and then the MENU 1 screen. The third line will indicate that the heater time delay is active.

Allow the heater warm-up delay to expire. Line three will indicate OFF/READY.

Push S4 (MORE) three times to go to MENU 4. Verify that the heater voltage and current are near their nominal levels. The values of these parameters at the time the TWTA left the factory are logged on the test data sheet.

Push the OPERATE push-button. You will now see the cathode and the collector voltages rise. Verify that the grid, collector, and cathode voltages are near nominal. The helix current should be near the nominal value for no RF drive. Then push MORE or EXIT to go back to MENU 1.

Set the TWTA gain to maximum. Adjust the RF generator to slowly increase the RF drive toward 0dBm to reach the desired FWD PWR on the display and power meter (connected to sample port). The forward power bar graph will become active, with maximum length when peak power output is achieved. Best performance is obtained when the input RF drive is set at or just below the level that causes peak power output. Do not set input drive above 0dBm (Input drive above +20dBm may damage the unit). The reverse power level should remain below 10% of the forward power or 20 watts (+43 dBm), assuming that the load is properly matched.

An alternate procedure is to pre-set the TWTA gain to minimum, set the RF generator to 0 dBm and then slowly increase the TWTA gain to set the desired RF output level.

Observe that the helix current is sensitive to the RF drive level of the TWT. It is at a minimum with no RF drive. The helix current with no drive and with 200 watts RF output mid-band are logged on the test data sheet. The value of the helix current is a good qualitative indicator of RF drive present.

To shut the system down, turn down the RF generator level below -50dBm and press STANDBY. Allow the TWTA to cool down until the TWT temperature drops below 70°C, and then turn off main power

3.7 Emergency Bypass Operation

For reference, see schematic 10-24369-000 in section 5.2.

The TWTA is provided with a means of operating the amplifier manually in the event that there is a failure of the control module and it is imperative that the amplifier remains on line.



CAUTION:
Emergency bypass operation disables external interlock and certain protective and diagnostic features. For this reason, the emergency bypass mode of operation should be used only when the control unit fails and when it is essential to remain on line.

To access the manual controls, remove the two 4-40 screws securing the Emergency switch cover plate on the front panel. Emergency bypass mode is selected by pushing the left-hand switch (S1) to the left. The center switch (S2) toggles between high voltage on (left) and high voltage off (right). The right-hand switch (S3) selects between beam on (left) and beam off (right). There is a manual control for the gain adjustment as well. This is a flat, square single-turn pot (R1).



CAUTION:
Do not adjust 20-turn pot R11; its function is to set the foldback VSWR level, and it is calibrated at the factory.

3.8 REMOTE IEEE-488 OPERATION

The TWTA is provided with an IEEE-488 interface that permits remote emulation of OPERATE, STANDBY, and RESET push-buttons as well as access to parameter measurements, system faults, and control unit status. The following tables summarize the commands and the return codes.

Table 3-3. Catalog of IEEE-488 Commands

Command	Function	Units	Response format
RDSTAT	Returns status code of processing of previous command (see Table 3-4)		STATUS=[]
RDFLT	Returns system fault code (see Table 3-5)		flt=[]
OPERATE;	Emulates OPERATE push-button		
STANDBY;	Emulate STANDBY push-button		
POWER:OFF;	Emulate STANDBY push-button		
RESET;	Emulates RESET softkey		
RDS/N	Returns serial number		s/n=[]
RDCONHR	Returns console hours		ConHr=[]
RDRFHR	Returns RF hours		RfHr=[]
RDEK	Returns cathode voltage	KV	Ek=[]
RDEB	Returns collector voltage	KV	Eb=[]
RDEG (or RDEA)	Returns grid (or anode) voltage	V	Eg=[] (Ea=[])
RDEF	Returns heater voltage	V	Ef=[]
RDIF	Returns heater current	A	If=[]
RDIW	Returns helix current	mA	Iw=[]

RDTMPTWTF	Returns TWT temp (°F)	°F	TWTF=[]F
RDTMPTWTC	Returns TWT temp (°C)	°C	TWTC=[]C
RDTMPPSF	Returns power supply temp (°F)	°F	PSF=[]F
RDTMPPSC	Returns power supply temp (°C)	°C	PSC=[]C
RDTWTOTF	Returns TWT overtemp warning setpoint (°F)	°F	TWTOTF=[]F
STWTOTF	Sets TWT overtemp warning setpoint (°F)	°F	
RDTWTOTC	Returns TWT overtemp warning setpoint (°C)	°C	TWTOTC=[]C
STWTOTC	Sets TWT overtemp warning setpoint (°C)	°C	
RDPSOTF	Returns power supply overtemp warning setpoint (°F)	°F	PSOTF=[]F
SPSOTF	Sets p. s. overtemp warning setpoint (°F)	°F	
RDPSOTC	Returns p. s. overtemp warning setpoint (°C)	°C	PSOTC=[]C
SPSOTC	Sets p. s. overtemp warning setpoint (°C)	°C	
RDIWOC	Returns helix overcurrent warning setpoint	mA	lwOC=[]
SIWOC	Sets helix overcurrent warning setpoint	mA	
RDLOGIC	Returns logic state code (see Table 3-6)		Sys=[]
RDA	Returns gain	%	A=[]
SA	Sets gain	%	
RDHTDREM	Returns remaining heater time delay	sec.	HTD=[]s
RDPOD	Returns forward power out (dBm)	dBm	Po=[]dBm
RDPOW	Returns forward power out (W)	watts	Po=[]W
RDPRD	Returns reverse power out (dBm)	dBm	Pr=[]dBm
RDPRW	Returns reverse power out (W)	watts	Pr=[]W
RDPOHID	Returns over forward power warning setpoint (dBm)	dBm	Pohi=[]dBm
SPOHID	Sets over forward power warning setpoint (dBm)	dBm	
RDPOLOD	Returns under forward power warning setpoint (dBm)	dBm	Polo=[]dBm
SPOLOD	Sets under forward power warning setpoint (dBm)	dBm	
RDPOHIW	Returns over forward power warning setpoint (W)	watts	Pohi=[]W
SPOHIW	Sets over forward power warning setpoint (W)	watts	
RDPOLOW	Returns under forward power warning setpoint (W)	watts	Polo=[]W
SPOLOW	Sets under forward power warning setpoint (W)	watts	
RDPRHID	Returns over reverse power warning setpoint (dB)	dBm	Prhi=[]dBm
SPPRHID	Sets over reverse power warning setpoint (dBm)	dBm	
RDPRHIW	Returns over reverse power warning setpoint (W)	watts	Prhi=[]W
SPRHIW	Sets over reverse power warning setpoint (W)	watts	
SYSTEM:ON;	Emulates pressing the System ON button from System OFF (Exit Sleep Mode)		
SYSTEM:OFF;	Emulates pressing the Power Save button. (Enter Sleep Mode)		
RDHTRAUTOOFF	Returns heater auto off delay	hours	
SHTRAUTOOFF	Sets heater auto off delay (see Table 3-9)		
*IDN?;	Returns the product model number		[]
*STA?;	Returns status string (see Table 3-7)		[]
*STB?;	Returns status string (see Table 3-8)		[]

Table 3-4. Catalog of Status Codes

(The RDSTAT command causes the TWTA to return a string in the form STATUS=[code], where [code] is an ASCII number whose meaning is given below)

Status Code	Meaning
0	No command was given.
1	Last command was successful.
2	Last command is in process.
3	Last command failed to complete. Time-out.
10	Last command failed. Invalid command.
11	Last command failed. Data was unparseable.
20	Last set command failed. Data was beyond high limit.
21	Last set command failed. Data was beyond low limit.
22	Last set command failed. Data was out of range.
23	Last set command failed. Data was wrong polarity.
50	Last command failed. Local system does not have remote enabled.
51	Remote system is not ready to accept commands.
60	Command is not allowed in current system state.
901	Assert error: invalid table argument *
902	Assert error: invalid calibration *

* Please call a service representative if you observe this error.

Table 3-5. Catalog of Fault Codes

(The RDFLT command causes the TWTA to return a string in the form flt=[code], where [code] is an ASCII number whose meaning is given below)

Fault Code	Meaning
0	No fault
7	System Fault
8	Fil not ready
9	Low Line
10	Cathode overvoltage
11	Body overcurrent
12	Cathode undervoltage
15	Collector undervoltage
16	Inverter fault
17	Internal interlock open
18	Tube arc
19	TWT (hardware) overtemperature
20	Cabinet (hardware) overtemperature
22	External inhibit
23	Over reverse power
30	Grid or anode overvoltage
49	TWT (software) overtemperature
50	Cabinet (software) overtemperature

Table 3-6. Catalog of System State Codes

(The *RDLOGIC* command causes the *TWTA* to send a string containing an operational state code consisting of 4 ASCII characters representing hex digits. The response is in the form **Sys:[w][x][y][z][eol]** where the hex values of [w],[x],[y] and [z] are formed as shown below)

z bit	Meaning
0 (LSB)	High voltage on
1	Transmit on
2	Remote mode
3 (MSB)	Fault

y bit	Meaning
4 (LSB)	Heater time delay expired
5	Under forward power warning
6	Foldback active
7 (MSB)	Inhibit mode

x bit	Meaning
8 (LSB)	External inhibit
9	Interlock open
10	ALC
11 (MSB)	(not used)

w bit	Meaning
12 (LSB)	(not used)
13	Sleep Mode Active
14	(not used)
15 (MSB)	(not used)

Table 3-7. *STA?; Response Codes

(The command **STA?*; causes the *TWTA* to send a string indicative of the current system state)

*STA?; response	Meaning
SLEEP	Sleep Mode active (heater off)
WARM-UP	System is in heater time delay.
STANDBY	System is ready to allow high voltage on
OPERATE	High voltage is on and beam is on
FAULT	High voltage is off and system requires reset

Table 3-8. *STB?; Response Codes

(The command **STB?*; causes the TWTA to send a string containing an operational state code consisting of 2 ASCII characters representing hex digits. The response is in the form **STATUS:[x][y][eol]** where the hex values of [x] and [y] are formed as shown below)

y bit	Meaning
0 (LSB)	Power status; always 1(power on)
1	Standby status; 0 if not in standby, 1 if in standby
2	Operate status; 0 if not in operate, 1 if in operate
3 (MSB)	Fault status; 0 if no fault, 1 if fault exists

x bit	Meaning
4 (LSB)	Mode switch; always 1 (reset)
5	Blank switch; always 1 (off)
6	Blank status; always 0 (off)
7 (MSB)	Not used; always 0

Table 3-9. Catalog of Heater Auto Off Time Delay Codes

Argument	Meaning
0	0.5 hour heater auto off time delay
1	1.0 hour heater auto off time delay
2	1.5 hour heater auto off time delay
3	2.0 hour heater auto off time delay
4	2.5 hour heater auto off time delay
5	3.0 hour heater auto off time delay

Command syntax is in this form:

<command mnemonic> <parameter> <carriage return>

where;

<command mnemonic> consists of one of any valid command found in Table 3-3.

<parameter> (as applicable) consists of one ASCII space character followed by a number.

<carriage return> consists of an ASCII carriage return.

All commands are case sensitive.

The system will return parameter values, fault codes, and status codes regardless of whether remote is enabled. The parameter value is returned as a string of 20 characters or less, consisting of a label, =, and a value. For example, outputting the command RDEF to the TWTA would result in the TWTA sending back the string **Ef=6.03** (assuming the heater voltage is 6.03 volts). Units are usually not returned; see Table 3-3 for the units.

If remote is not enabled, set commands and commands to the system logic (i. e., OPERATE;, STANDBY;, or RESET;) will not be accepted.

It is recommended that the RDSTAT command be used to provide the host program with a report on how a command was processed.

A small sample program that can send commands and receive the strings returned by the TWTA is included in section 5.5. It is written in Hewlett-Packard's "Rocky Mountain" BASIC. The program assumes that the IEEE-488 bus is at address 7 and that the address of the TWTA is 01.

Remote operation is determined by the application (software) program in the system controller. This application program will aid the user in generating the Command Codes and displaying/monitoring the Status Codes. Consult the application program users instructions for Remote operation procedure.

The application program should issue only one string at a time. After each functional command is issued the status should be checked to ensure that the command has been properly executed. The application program should allow sufficient time for the function to be completed before checking the status.

The application program should facilitate checking the status just prior to issuing a command - since the status could have been changed by a fault condition of the amplifier or by operator activation of the amplifier. Periodic checking of the status is also recommended.

3.9 TWTA GENERAL CONSIDERATIONS

This section is intended to offer some guidelines regarding operation, storage and use of Amplifier Research TWTAs.

Storage: TWTAs, as with other electronic equipment, are best stored in a benign environment at reasonably constant temperature. Service life is not improved by periodic operation.

Availability: For critical missions, and after long periods of storage, it is recommended that TWTA operation be checked sufficiently in advance of the mission to permit repair if required. Though service life is not improved by periodic operation, users experiencing amplifier trip due to body over current may benefit by periodically operating a unit with high voltage and grid on, but no rf drive. Such operation for about one hour on a weekly basis should effectively reduce nuisance tripping. Since the cathode structure has finite life, extended periods of non-functional operation of TWTAs is not recommended. An alternate approach, if periodic trip off has been observed, is to operate the unit without rf input for 1-2 hours before planned functional operation, resetting the unit after occasional trip off.

Cooling during Operate Mode: AR TWTAs have their air outlets and inlets on the rear panels. It is important to prevent the heated air, which is expelled from the TWTA's air outlets, from being recycled into the air inlets. Applications should have a clearance behind the TWTA of at least two feet for single bench top units and at least three feet for the higher power units, or the heated air should be ducted away.

Operation in Standby Mode: Standby mode for TWTAs readies the unit for operation. In this mode the filaments are on but the high voltage is off. TWTAs should not be left in this Standby mode for extended periods. Where practical, operational procedures should limit the time on Standby mode to less than approximately one hour. (See Explanation of...., below)

Operate Turn on: When selecting the Operate mode, when high voltage is first turned on, there may be some internal TWT arcing which can cause protective circuits to deselect the Operate mode, thereby returning the unit to the Standby mode. There may be a report of body over-current fault. In either case, if there is no

other contraindication, the Operate mode may be selected again. This procedure may be repeated, if needed up to 25 times, until the Operate mode is actually set. If this condition persists, contact Amplifier Research Service for additional assistance. (See **Explanation of Limiting the Time in Standby mode and of Repeated Operate Selection** below)

Noise Power Density (NPD): TWTAs produce rf noise over their operating frequency range, as specified by the Noise Power Density (NPD). This noise is significantly higher than the noise produced by typical solid state amplifiers, and is inherent in present TWTAs. The noise may surprise users new to TWTAs when it accumulates and results in a significant indication in a broadband measurement device – such as a power meter or field probe. The error produced by this indication is not significant when operating near rated TWTA power levels, but may cause difficulty when trying to operate high power TWTAs at low output power levels.

For example, consider a hypothetical typical NPD of -76 dBm/Hz, from a 4 GHz bandwidth amplifier. A broadband detector might see the NPD as $[-76 \text{ dBm/Hz} + 10 (\log 4 \times 10^9) \text{ BW factor} = -76 + 96 =] +20$ dBm, or 0.1 watts. This power is insignificant for a user operating at 200 watts (+53 dBm), but may be very noticeable to a user trying to operate below 1 watt (+30 dBm). [One watt is 0.5% of (23dB below) rated power for a 200 watt amplifier.] A field probe user who obtains a 200 V/M field with 200 watts, may see a field as high as $[53\text{dBm} - 20\text{dBm} = 33\text{dB below } 200 \text{ V/M} =] 4.5$ V/M due to this hypothetical NPD.

For these applications the use of a lower power amplifier is highly recommended, especially when considering safety issues. Alternatively, additional power loss in the form of an added high power microwave attenuator, or preferably an increased space loss for radiated fields, may be used to lower the noise received by the broadband measurement device.

Explanation of Limiting the Time in Standby mode and of Repeated Operate Selection.

Traveling wave tubes tend to get “gassy” if they are left in a Standby mode for extended periods of time. In this Standby mode, the heater (filament) is on but there is no high voltage applied to the collector (or high voltage is applied to the collector but the grid is off). This is the normal state after a tube’s warm up time, just prior to entering the Operate mode.

In this state the cathode end of the TWT is heating up but the electron Beam is off. In other words, there is no cathode current. As the cathode heats up, gas trapped in the structure of the tube can be released, thus corrupting the vacuum of the tube. If the tube become too “gassy”, arcing may occur when the high voltage is fully applied in the Operate mode. Another possible failure mode is a body over-current fault when the beam is turned on and the tube is “gassy”.

Occasional arcing is normal for a TWT. The support components are designed to handle this, protecting both the TWT and its support circuitry. However, if the tube arcs two or three times in rapid succession, or worse yet repeatedly, a fault will be sensed that will shut the high voltage off, thus removing the unit from Operate status. The remedy usually recommended is to repeat the selection of the Operate mode until the unit remains in Operate. It as been found that most of the faults that can be cleared by this method will be cleared within 25 attempts to enter the Operate mode.

Once the tube is operating normally, gas will continue to evolve at a slow enough rate that the TWTA will not fault. This happens because the gas in the tube will interact with the beam and become ionized. As the electrons in the beam hit the gas molecules they ionize the gas, at which point it is accelerated into the collector structure and buried deep enough so that it ceases to be a problem.

To preclude this gassing problem, and thus reduce the need for repeating the Operate selection, it is recommended that the time in Standby be limited – to about one hour. Extended periods in Standby may result in an inability to clear the fault by this method. In this case, service measures may be needed to correct the unit. Thus, users should reduce the likelihood of occurrence of this problem by limiting the amount of time in the Standby mode.

The service measures involve pulsing of the tube beam current and gradually increasing the duty of the pulsing until the unit will operate continuously. Note that a similar condition can exist for tubes with grids when the TWTA is in the Operate mode (high voltage is on) but gating (control) input is set so that the grid turns off the TWT beam current. Operational procedures should also limit the time in this mode.

4. MAINTENANCE

The TWTA does not require routine scheduled maintenance. The only moving parts are the elements of switches, relays and blowers. Preventive maintenance is recommended in Paragraph 4.3.

The TWTA is basically a factory repairable unit. However, since limited logic schematics and partial parts information is supplied in this manual (Section V) some user service organizations may choose to perform their own corrective maintenance. **Warnings and Cautions should be observed.**

4.1 SAFETY WARNING



WARNING:

Service work must be performed only by technicians thoroughly familiar with the high voltages present in microwave tube amplifiers in general, and with this equipment in particular.

Never handle the TWT leads or the high-voltage connectors unless it has been positively established that the high-voltage filter capacitors have been discharged to a known safe level.



CAUTION:

A malfunctioning power supply can cause damage to the TWT. If you are troubleshooting the TWTA, remove the TWT and substitute suitable loads to prevent damage to the TWT.

4.2 UNAUTHORIZED REPAIRS



CAUTION:

Unauthorized repairs or modification of this product during the warranty period may void the warranty. In the event that the TWTA malfunctions while it is still under warranty, always contact an authorized service representative.

4.3 PREVENTIVE MAINTENANCE

The RF characteristics and power supply voltages and currents of the TWTA should be logged on a regular basis. Maintenance should be performed if significant deviations from the logged values appear. If the unit is under warranty, contact an authorized service representative if impaired performance is suspected.

If there is accumulated dust on the air intake grill, clean it with dry compressed air.

If significant dust has been noted on the air intake grill, it may be desirable to vacuum the dust and debris from inside the enclosure. To open the enclosure:

1. Remove the amplifier from the cabinet or rack as follows:

NOTE: Due to the weight of the unit, the removal of the amplifier from the cabinet or rack is a two-person operation.

Disconnect power, RF and any other interface connectors. On the rear of the unit, remove any screws used to connect brackets to amplifier (two on each bracket). On the front of the unit, remove the four screws (two outside screws on each side) mounting the front panel to the cabinet. Carefully slide the amplifier out of the front of the cabinet.

2. Remove the six screws that secure the lower cover and the six screws that secure the upper cover. Remove the covers to gain access to the interior of the TWTA.

Vacuum dust and debris from inside the enclosure. Clean dust from the TWTA and its flying leads. Remove any dirt from around the five high voltage connectors. While the cover is off, check for loose wires, components or fasteners

Reassemble in reverse order.

4.4 TROUBLESHOOTING

Symptom	Possible Cause
TWT or power supply overtemperature	Air inlet filter dirty
	Collector heat sink dirty
	Inadequate clearance behind TWTA
	High air inlet temperature
	Defective blower or power supply
No response when main power turned on	Panel open interlock switch open
Control module display does not come up; unit does not beep when powered up	Shorted or defective control module power supply
	Control module failure
Control module does not boot	EPROM(s) missing.
Control module datalink failure error appears	HPA interface failure.
	Fiberoptic link failure
	+15 VDC supply failure
Heater power supply does not come up	Defective low voltage power supply module
	Defective heater power supply module
No high voltage	Open external interlock
	Keylock switch on INHIBIT or REMOTE
	Defective high voltage power supply.
Voltages normal, but no RF output, helix current low	No RF input
	Defective remote control board
	Defective SSA
	Gain turned down
	Open inhibit

After review of the symptoms of the failure, the user may want to check for a loose connector or component especially after rough handling of the unit. Look externally for physical damage and internally for unmated or loose parts.

The service technician should become familiar with the internal mechanical construction to permit correct re-assembly. Limited troubleshooting may be conducted, with caution, based on the failure symptom and an understanding of the logic/schematic diagrams.

4.5 NON-REPAIRABLE MODULES

The High Voltage Diode/Cap Assembly (A21425-090), the High Voltage Filter Assembly (A21457-001), and the Heater Supply (A10010-000) are encapsulated modules and are not repairable. Contact an authorized service representative if replacement modules are needed.

5. TECHNICAL DOCUMENTATION

This section provides a guide to the TWTA for technician-level servicing. It is intended for use by qualified technical personnel who *must* troubleshoot and repair the TWTA in the field. Such repairs are typically limited to replacement of modules or major components. For this reason, documentation pertaining to the highest levels of the system and to system control logic is included.

5.1 TOP LEVEL BUILD TREE

	A28880-932	200 Watt C Band TWTA, AR 10-1/2 Series
1A1	A22520-090	C-Band Power Supply for TWT 5889 (230V)
1A1A1	A24357-000	Heat Sink/Mother Board
1A1A2	A23687-001	Low Voltage Power Supply Module
1A1A3	A16485-000	HPA Logic and Control Module
1A1A4	A23683-000	1500W AVR Current Power Factor
1A1A4L4	A09006-000	PFC Inductor for 100VAC-255VAC
1A1A5	A16487-001	Power Board Assy (C.Mode)
1A1A5L1	A09405-000	Inductor
1A1A5T1 (E42)	A09402-000	XFMR,Gate Drive (Hand Wound)
1A1A5T2 (E41)	A09403-000	XFMR,Gate Drive (Hand Wound)
1A1A6	A21425-090	High Voltage Diode/Cap Assy
1A1A6T1	A09479-000	HV XFMR for TWT 5889
1A1A7	A21457-001	HV Filter Module
1A1A8	A10007-000	Anode Module Assy
1A1A8A1	A10008-000	Anode HV Assy
1A1A8A1T1	A09407-000	Pulse Top XFMR,for L Band
1A1A8A1T2	A09228-000	Feedback XFMR,Hand Wound
1A1A8A2	A10009-000	Modulator Control
1A1A9	A10010-000	Heater Power Supply Module
1A1A9T1	A09409-000	XFMR,Heater Feedback
1A1A9T2	A09408-000	XFMR,Heater Power
1A1A11	A10017-090	PWM Board
1A1A12	A25398-090	Factory Select Parts
1A2	A24380-030	Microwave Power Assembly 200C
1A3	A24324-000	HPA System Control Front Panel Assy
1A3A1	A22700-900	HPA Display Board
1A3A2	A24369-000	Remote Control Board
1A4	A26946-300	Control Head Enclosure,IEEE-488
1A4A2	A22488-001	GPIB/Link Transceiver Board
1A4A3	A25450-000	CPU Board W/Powerfail (20MHZ)
1A5	A25444-000	HPA interface Board (Plastic Fibers)
1A6	A24382-000	Cooling System (10 1/2 Series)
1A8	A30598-000	Wire Harness Assy for 200T HPAS
1A9	A24381-030	HPA Cabinet, 200C 10-1/2 Series
1A10	A28882-000	Wiring Kit, 10-1/2 Series

5.2 SCHEMATICS

10-16485-000	HPA Logic and Control (A16485-000)
10-24369-000	Remote Control Board with Foldback (A24369-000)
10-24380-000	Microwave Power Assembly (A24380-030)
10-28880-000	HPA 200W 10 1/2" Series (A28880-932)
10-25444-000	HPA Interface (A25444-000)

5.3 WIRING DIAGRAMS

20-22520-000

TWT Power Supply 10 1/2" Series (A22520-090)

5.4 PARTS LISTS

A16485-000	HPA Logic and Control Assembly
A22520-090	C-Band Power Supply for TWT 5889
A24324-000	HPA System Front Panel Assembly
A24369-000	Remote Control Board
A24380-030	Microwave Power Assembly
A25444-000	HPA Interface Board
A28880-932	200W C Band TWTA, AR 10-1/2" Series

5.4.1 Parts List-HPA Logic and Control Module, A16485-000

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
	B16485-000	HPA LOGIC AND CONTROL BOARD	1
C11	C16333-000	CAP,33MF,25V,AERL,(NICHICON UVX1E330M)	1
C2, C5, C15, C58	C31028-000	CAP,1000PF,200VDC,10%,CER,1% FAILURE,(KEMET CKR05 SERIES W/V OPTION)	4
C3, C9, C10, C13, C14, C17, C19, C21, C22, C27, C28, C30, C31, C33, C36, C46	C31032-000	CAP,0.01MF,200VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/V OPTION)	16
C61	C31033-000	CAP,0.022MF,100VDC,10%,CER,1% FAILURE,(KEMET CKR06B223K W/V OPTION)	1
C24, C60	C31036-000	CAP,0.1MF,100VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/V OPTION)	2
C1, C4, C6, C7, C16, C18, C25, C26, C32, C34, C37, C38, C39, C40, C41, C43, C44, C45, C48, C49	C31040-000	CAP,1MF,50VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/V OPTION)	20
D16, D23, D31	D10965-000	ZENER,15V,(DIODES INC 1N965B)	3
D1, D3, D4, D5, D7, D8, D9, D10, D11, D12, D13, D17, D18, D19, D21, D22, D25, D26, D28, D30, D35, D37, D36	D14454-000	DIODE,AXIAL,(MOTOROLA 1N4454)	24
	D14733-000	ZENER,5.1V,1W,10%,AXIAL,(MOTOROLA 1N4733)	1
	F00010-000	WASHER,#2,LOCK,SST	3
	F10086-000	PHP,2-56 X 3/16SST	3
J2	J10370-000	CONN,37 PIN,MALE,D-SUB,PCB RIGHT ANGLE, (AMP 747252-4)	1
	J18075-000	MALE SCREW LOCK,FOR D SUBMIN CONN,(AMP 205817-1)	1
J4, J5	J18086-000	CONN,,SMA,JACK RECEPTACLE,RIGHT ANGLE,0-18GHZ,PC MOUNT [JOHNSON COMPONENTS 142-0701-301)	2
J1	N25003-000	HYPERTRONICS CONN,29 PIN MALE RIGHT ANGLE,(CUT ENDS)	1
Q2	Q22907-000	TRANSISTOR,PNP,2N2907A,TO-18	1
R1, R9, R19, R37, R44, R50	R00100-000	RES,10 OHM,1/4W,5%,CC,(A/B RC07GF100J)	6
R4, R20, R27, R29	R01100-000	RES,100 OHM,1/4W,5%,CC,(A/B RC07GF101J)	4
R5, R17, R18, R28, R34, R45, R49, R53, R54, R59, R71, R88	R02100-000	RES,1K,1/4W,5%,CC,(A/B RC07GF102J)	12
R6	R02270-000	RES,2.7K,1/4W,5%,CC,(A/B RC07GF272J)	1
R30, R31, R36	R02470-000	RES,4.7K,1/4W,5%,CC,(A/B RC07GF472J)	3
R86, R87	R02510-000	RES,5.1K,1/4W,5%,CC,(A/B RC07GF512J)	2
R75	R02560-000	RES,5.6K,1/4W,5%,CC,(A/B RC07GF562J)	1
R38, R77, R90	R03100-000	RES,10K,1/4W,5%,CC,(A/B RC07GF103J)	3
R32	R03470-000	RES,47K,1/4W,5%,CC,(A/B RC07GF473J)	1
R35	R05820-000	RES,8.2M,1/4W,5%,CC,(A/B RC07GF825J)	1
R13, R14	R10002-000	TRIMPOT,5K,1/2W,10%,CERMET,20T,SIDE ADJ,(BOURNS 3296X-1-502)	2
R76	R21499-000	RES,4.99K,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R10	R21523-000	RES,5.23K,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R16	R21866-000	RES,8.66K,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R52, R73	R21887-000	RES,8.87K,1/2W,1%,MF,100PPM,(DALE RN55D)	2
R67	R21953-000	RES,9.53K,1/2W,1%,MF,100PPM,(DALE RN55D)	1

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
R47, R48	R22200-000	RES,20K,1/2W,1%,MF,100PPM,(DALE RN55D)	2
R79, R80	R22470-000	RES,47K,1/2W,1%,MF,100PPM,(DALE RN55D)	2
R42, R60, R61, R89	R23100-000	RES,100K,1/2W,1%,MF,100PPM,(DALE RN55D)	4
R33, R55	R23698-000	RES,698K,1/2W,1%,MF,100PPM,(DALE RN55D)	2
R41	R23750-000	RES,750K,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R21	R23845-000	RES,845K,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R66	R23953-000	RES,953K,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R12, R15	R32020-000	TRIMPOT,10K,1/2W,10%,CERMET,20T,SIDE ADJ,(BECKMAN 67X)	2
U4, U5, U6	U02390-000	IC,QUAD COMPARATOR,(NAT LM139J)	3
U7	U03240-000	IC,LOW POWER OP AMP,(NAT LM324)	1
U9	U10070-000	REFERENCE,PRECISION 10V [LINEAR TECH LT1031DCH]	1
U8	U17805-000	IC,5V REGULATOR,TO-220,(NAT LM340T-5.0)	1
U1, U2, U3	U20148-000	IC,HEX INVERTER,SCHMIDTT TRIGGER,(74HC14) (SSD)	3
RP8	U30106-000	IC,10K,RES NETWORK,6 PIN,SIP (DALE MSP06A-01- 103G)	1
RP1-2, RP5-7, RP9	U30410-000	IC,10K,2%,0.40A,10 PIN,ISOLATED RESISTORS (DALE MSP10C-03-103G OR BOURNS 4610H-102- 103)	6
RP4	U31020-000	IC,1K RES NETWORK,SIP,(BECKMAN L061C102G)	1
W3-W8	W12200-000	WIRE, 22 AWG, BLU, 600V, TEFLON, (BELDEN 83006)	6

5.4.2 Parts List-C-Band Power Supply for TWT 5889, A22520-090

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
A8	A10007-000	ANODE MODULE ASSY	1
A9	A10010-000	HEATER POWER SUPPLY MODULE	1
A11	A10017-090	PWM BOARD	1
A3	A16485-000	HPA LOGIC AND CONTROL MODULE	1
A5	A16487-001	POWER BOARD ASSY (C.MODE)	1
A6	A21425-090	HIGH VOLTAGE DIODE/CAP ASSY FOR TWT 5889	1
A7	A21457-001	HV FILTER MODULE	1
A4	A23683-000	1500W AVR CURRENT POWER FACTOR	1
A2	A23687-001	LOW VOLTAGE POWER SUPPLY MODULE	1
A1	A24357-000	HEAT SINK/MOTHER BOARD	1
A12	A25398-090	FACTORY SELECT PARTS	1

5.4.3 Parts List-HPA System Control Front Panel, A24324-000

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
A1	A22700-900	HPA DISPLAY BOARD	1
A2	A24369-000	REMOTE CONTROL BOARD	1
XU1	H13029-000	PLASTIC KNOB WITH FINGER DIMPLE,(HP 01650-47401)	1
	H17037-000	ESCUTCHEONAR2 1/2X1 1/4,(AR 1006659-1-101)	1
	H17038-000	PAL NUT FOR AR ESCUTCHEON,(AR 14048)	2
J26	J01031-000	CONN,MALE 3 PIN,.063,(MOLEX 03-06-20332)	1
XJ26	J03013-000	CONN,PIN MALE,.063,(MOLEX 002-06-2103)	3
	N21564-001	DISPLAY VIEW WINDOW	1
XA2	N22922-900	COVER PLATE,REMOTE CONTROL BOARD	1
	N23921-000	COVER SUPPORT	2
	N24324-000	FRONT PANEL AR 10.5 SERIES	1
	N24325-000	TRIM RAIL	2
S2	S32074-000	SWITCH, KEYLOCK, 1 POLE, 3-POS, SHORTING, THROW, (ILLINOIS LOCK HD5161 AACCM-100-090-041G) WITH KEY E100	1
U1	U17501-000	IC,DIGITAL AUTOPOT W/ RIBBON CABLE, (HP HEDS5701-F10)	1

5.4.4 Parts List-Remote Control Board, A24369-000

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
REV	BB24369-000	REMOTE CONTROL BOARD	1
C4-C6	C04105-000	CAP,0.1MF,100V,20%,MON, (KEMET C331C104M1R5CA)	3
C7	C05223-000	CAP,2.2MF,35V,10%,SOLID SEALED TANT,RADIAL,(SPRAGUE 199D225X9035BA1)	1
C2	C31028-000	CAP,1000PF,200VDC,10%,CER,1% FAILURE,(KEMET CKR05 SERIES W/"V" OPTION)	1
C1	C31032-000	CAP,0.01MF,200VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/"V" OPTION)	1
D1-D3, D10	D14454-000	DIODE,AXIAL,(MOTOROLA 1N4454)	4
D8-D9	D14733-000	ZENER,5.1V,1W,10%,AXIAL,(MOTOROLA 1N4733)	2
	G30019-000	STANDOFF,4-40X 1 1/2,BRASS/HEX,MAL-FEM,(HH SMITH 8226)	4
I1, I2	I10066-000	LED,RED,HIGH EFFICIENCY,HIGH BRIGHTNESS	2
XU1	J14081-000	SKT,DIP,8 PIN,MACH SLEEVES,(AUGAT 508-AG11D)	1
TP0	J16210-000	TEST JACK,BLACK,VERTICAL,(EF JOHNSON 105-0853-001)	1
TP1	J16211-000	TEST JACK,BROWN,VERTICAL,(EF JOHNSON 105-0858-001)	1
TP2	J16212-000	TEST JACK,RED,VERTICAL,(EF JOHNSON 105-0852-001)	1
TP3	J16213-000	TEST JACK,ORANGE,VERTICAL,(EF JOHNSON 105-0856-001)	1
J2-J4 (SEE NOTE)	J18086-000	CONN.,SMA,JACK RECEPTACLE,RIGHT ANGLE,0-18GHZ,PC MOUNT [JOHNSON COMPONENTS 142-0701-301]	3
J1	J31010-000	CONN,D-SUB,15 PIN,MALE,RIGHT ANGLE,PCB MOUNT,[AMPHENOL 617-A015P-AJ121]	1
Q1, Q2	Q22907-000	TRANSISTOR,PNP,2N2907A,TO-18	2
R19-R21	R01150-000	RES,150 OHM,1/4W,5%,CC,(A/B RC07GF151J)3	3
R1	R12107-000	TRIMPOT,1K,1/2W,10%,CERMET,1T,SIDE ADJ,(BECKMAN 72XL)	1
R17	R20267-000	RES,267 OHM,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R2	R20511-000	RES,511 OHM,1W,1%,MF,50PPM,(DALE RN60C)	1
R7, R12	R21121-000	RES,1.21K,1/2W,1%,MF,100PPM,(DALE RN55D)	2
R18, R23	R21464-000	RES,4.64K,1/2W,1%,MF,100PPM,(DALE RN55D)	2
R3, R8-R10, R13, R22	R22105-000	RES,10.5K,1/2W,1%,MF,100PPM,(DALE RN55D)	6
R4, R5, R6	R23100-000	RES,100K,1/2W,1%,MF,100PPM,(DALE RN55D)	3
R11, (SEE NOTE)	R30071-000	TRIMPOT,10K,1/2W,10%,CERMET,100PPM,20T,TOP ADJ,(BECKMAN 67W)	1
S2, S3	S22004-000	SWITCH,TOGGLE,DPDT,PC MNT,(AUGAT MTA-206N-PC)	2
S1	S22010-000	SWITCH,TOGGLE,4PDT,ON-NONE-ON,125V @ 6A,(AUGAT MTA-406N-PC)	1
U1	U11458-000	IC,DUAL OP AMP,(NAT LM1458CN)	1

5.4.5 Parts List-Microwave Power Assembly 200C, A24380-030

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
	E00888-009	CABLE,RF FLEX, 9,SMA,MALE TO MALE,20 GHZ,50 OHM,0.141 CABLE,INSULATED JACKET,[SRC 150-150-150090]	1
	E00888-012	CABLE,RF FLEX,12,SMA,MALE TO MALE,20 GHZ,50 OHM,0.141 CABLE,INSULATED JACKET,[SRC 150-150-150120]	2
	E00888-015	CABLE,RF FLEX,15,SMA,MALE TO MALE,20 GHZ,50 OHM,0.141 CABLE, INSULATED JACKET, [SRC 150-150-150150]	1
A1	E01198-000	SSPA C-BAND 4.0 - 8.0 GHZ,+10 DBM, 15 DB MIN GAIN, 35 DB GAIN CONTROL, [KMIC CMA 4080 A]	1
R1, R2	E20012-000	ATTENUATOR 6DB SMA 2W,[MIDISCO MDC8065-6]	2
	E20014-000	ATTENUATOR 14DB SMA 2W,[MIDISCO MDC8065-14]	1
	E20066-000	ATTENUATOR,10DB,2W,DC-18GHZ,(OMNI SPECTRA 2082-6147-10)	1
W3	E20101-000	CABLE ASSY,FLEX COAXIAL,0.410 OD 22 N PLUGS(STORM 90-078-022)	1
	E20130-000	ADAPTER,SMA MALE TO SMA FEMALE,RIGHT ANGLE (CDI 5490CCSF / PASTERNAK PE9262)	1
A5	E20155-000	DUAL COUPLER, HIGH POWER, 4-8 GHZ, -30DB, [MAC TECH C1105B-3]	1
A6	E20158-000	2 WAY DIVIDER, 4-8 GHZ, [MAC TECH P8205-2]	1
D1, D2	E20284-000	ZERO-BIAS SCHOTTKY DETECTOR,10MHZ-18.5GHZ,POSITIVE OUT PUT POLARITY,(KRYTAR 301 AP)	2
A2	E30069-000	TWT,4.0-8.0 GHZ,250W CW MIN,(TWT M5889NO)	1
	J17240-000	ADAPTER,SMA FEMALE TO TYPE N MALE,(PASTERNAK PE9081)	1
J1, J2	J17264-000	ADAPTER,TYPE N FEMALE TO SMA FEMALE,PANEL MOUNT (MA/COM 3680-2242-00)	2
	J18160-000	CONN,1 PIN,FEMALE,20KV,10A,0.180 DIA. LEAD,[CONNECTRONICS 11039-02]	5
CB1	S26026-000	C/B,2 POLE,15A,(AIRPAX IEGH-66-1-61-15.0-C-21)	1

5.4.6 Parts List-HPA Interface Board (Plastic), A25444-000

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
	B25444-000	HPA INTERFACE BOARD	1
C161	C03105-000	CAP,0.01MF,100V,CER,10%,RADIAL,(AVX SR201C103KAA)	1
C171	C04223-000	CAP,0.22MF,35V,TANT,RADIAL,[JAMCO 33507]	1
C20, C32, C100	C05153-000	CAP,1.5MF,35V,TANT,RADIAL,(JAMECO TM1.5/35)	4
C129, C163	C05223-000	CAP,2.2MF,35V,10%,SOLID SEALED TANT,RADIAL,(SPRAGUE 199D225X9035BA1)	2
C80, C81, C164	C06103-000	CAP,10MF,25V,20%,SOLID TANT,RADIAL,(AVX TAP106M025HSB)	3
C15	C06220-000	CAP,22MF,16V,SOLID TANT,RADIAL,(AVX TAP226K016SCS)	1
C99	C16103-000	CAP,10MF,35V,AERL,(NICHICON UVX1V100)	1
C101	C17222-000	CAP,220MF,16V,AERL,(ILL CAP 227RAR016A)	1
C47, C67	C17224-000	CAP,220MF,50V,AERL,(ILL CAP 227RAR050A)	2
C44, C168, C169	C30066-000	CAP 47 MF, 35V, SOLID TANT. RADIAL, (KEMET T356M476K035AS)	3
C165, C166, C6, C7, C9, C13, C16, C39	C31016-000	CAP,100PF,200VDC,10%,CER,1% FAILURE,(KEMET CKR05 SERIES W/"V" OPTION)	10
10, 11, 22, 23, 24, 25, 26, 28, 30, 33, 35, 40, 41, 42, 48, 49, 50, 51, 53, 62, 63, 64, 65, 70, 71, 73, 77, 79, 83, 85, 87, 88, 89, 91, 94, 96, 97, 98, 102, 103, 105, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 121, 125, 132, 167	C31036-000	CAP,0.1MF,100VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/"V" OPTION)	61
C12, C14, C21, C27, C29, C31, C34, C36, C38, C17, C18, C19, C37, C54, C55, C56, C57, C58, C59, C60, C61, C118, C119, C120, C122, C123, C124, C133, C46, C52, C66, C68, C72, C75, C82, C84, C86, C90, C92, C93, C95, C104, C106	C31040-000	CAP,1MF,50VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/"V" OPTION)	44
D8, D10-D16, D18-D19	D14007-000	DIODE,1000V,1A,AXIAL,(MOTOROLA 1N4007)	10
D1-D7	D14454-000	DIODE,AXIAL,(MOTOROLA 1N4454)	7
D9, D17	D14733-000	ZENER,5.1V,1W,10%,AXIAL,(MOTOROLA 1N4733)	2
I1	I10074-000	LED,GREEN,ALGAAS,NON-DIFFUSED,(HEWLETT PACKARD HLMP-1540)	1
J5	J10021-000	HEADER,2 PIN,MALE,RIGHT ANGLE,SERIES 7478 (MOLEX 22-05-3021)	1
J1	J10371-000	D-SUB,37 PIN MALE,PCB MOUNT,STRAIGHT (POSITRONICS MD37M3S000)	1
XU17	J14161-000	SKT,DIP,16 PIN,MACH SLEEVES,(AUGAT 516-AG11D)	1
XU26	J14202-000	SKT,DIP,20 PIN,MACH SLEEVES,(SAMTEC ICA-320-SGT)	1
XU15	J14281-000	SKT,DIP,28 PIN,MACH SLEEVES,(SAMTEC ICA-628-SGT)	1
TP0	J16210-000	TEST JACK,BLACK,VERTICAL,(EF JOHNSON 105-0853-001)	1
TP1	J16211-000	TEST JACK,BROWN,VERTICAL,(EF JOHNSON 105-0858-001)	1
TP2	J16212-000	TEST JACK,RED,VERTICAL,(EF JOHNSON 105-0852-001)	1
TP3	J16213-000	TEST JACK,ORANGE,VERTICAL,(EF JOHNSON 105-0856-001)	1
TP4	J16214-000	TEST JACK,YELLOW,VERTICAL,(EF JOHNSON 105-0857-001)	1

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
TP5	J16215-000	TEST JACK, GREEN, VERTICAL, (EF JOHNSON 105-0854-001)	1
TP6	J16216-000	TEST JACK, BLUE, VERTICAL, (EF JOHNSON 105-0860-001)	1
J4	J18167-000	D-SUB, 37 PIN, FEMALE, PCB MOUNT, RIGHT ANGLE (AMP 745784-4)	1
J3	J18180-000	CONN, D-SUB, 15 PIN, MALE, STRAIGHT, PCB MOUNT (POSITRONIC MD15M3000)	1
J2	J31013-000	CONN, D-SUB, 25 PIN, MALE, RIGHT ANGLE, PCB MOUNT, [AMP 747238-4]	1
XJ1-XJ4	J31014-000	SPRING LATCH KIT, D-SUB, (AMPHENOL 17-529)	4
K1-K6	K02009-000	RELAY, DPDT, 5VDC, 125V @ 0.5A / 30VDC @ 1A CONTACTS, PCB TERMINALS, SEALED (OMRON G6H-2-DC5)	6
L1-L4	L00200-000	WIDE BAND CHOKE, (VK200 10/3B FERROXCUBE)	4
Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8	Q22222-000	TRANSISTOR, NPN, 2N2222A, TO-18	8
R2	R01220-000	RES, 220 OHM, 1/4W, 5%, CC, (A/B RC07GF221J)	1
R41	R01680-000	RES, 680 OHM, 1/4W, 5%, CC, (A/B RC07GF681J)	1
R1	R04200-000	RES, 200K, 1/4W, 5%, CC, (A/B RC07GF204J)	1
R4, R7	R05820-000	RES, 8.2M, 1/4W, 5%, CC, (A/B RC07GF825J)	2
R6, R8, R58	R20100-000	RES, 100 OHM, 1/2W, 1%, MF, 100PPM, (DALE RN55D)	3
R57	R20200-000	RES, 200 OHM, 1/2W, 1%, MF, 100PPM, (DALE RN55D)	1
R11	R20243-000	RES, 243 OHM, 1/2W, 1%, MF, 100PPM, (DALE RN55D)	1
R16	R20845-000	RES, 845 OHM, 1/2W, 1%, MF, 100PPM, (DALE RN55D)	1
R59	R22332-000	RES, 33.2K, 1/2W, 1%, MF, 100PPM, (DALE RN55D)	1
R3, R5	R30071-000	TRIMPOT, 10K, 1/2W, 10%, CERMET, 100PPM, 20T, TOP ADJ, (BECKMAN 67W)	2
R9, R12, R15, R22, R35, R36, R40, R44,	R30103-000	RES, 10K, 1/8W, 1%, MF, AXIAL, 100PPM, (DALE CMF-50 / RN50C1002F)	9
R17, R19, R20, R21, R23, R25, R28, R31, R42, R43, R46, R18	R30140-000	RES, 1K, 1/8W, 1%, MF, 50PPM, (DALE RN50C)	12
R13, R14, R24, R26, R27, R29, R32, R37, R38, R39, R47	R31164-000	RES, 100K, 1/20W, 1%, FILM, AXIAL, 100PPM, MIL, (DALE RN50C1003F)	11
U7, U8	U00027-000	IC, ULTRA LOW NOISE PRECISION OP AMP, (ANALOG DEVICES OP27GP)	2
U26	U00029-000	CONVERTER, NO OIL, 16BIT, A TO D, SERIAL OUT, [BURR-BROWN ADS7809PB, PB], [ANALOG DEVICES AD977CN]	1
U17	U00524-000	IC, INSTRUMENTATION AMP, (ANALOG DEVICES AD524A) (SSD)	1
U15	U00725-000	IC, DUAL 16 BIT DIGITAL TO ANALOG CONVERTER, (BURR-BROWN DAC-725) (SSD)	1
U1	U03171-000	IC, ADJUSTABLE VOLTAGE REGULATOR, 15W, 1.5A, TO-220, (NAT LM317T)	1
U9, U10, U18	U04090-000	IC, 4CH ANALOG MULTIPLEXER, (DATEL MXD-409)	3
DP2, DP4, DP5, DP8, DP9	U08010-000	IC, 8 COMMON CATHODE CLAMPING DIODES, 9 PIN SIP, (ROHM DAN801)	5
DP1, DP3, DP6, DP7, DP10	U08011-000	IC, 8 COMMON ANODE CLAMPING DIODES, 9PIN SIP, (ROHM DAP801)	5
U27	U11165-000	IC, 6.5536MHZ CLOCK OSCILLATOR, 1/2 SIZE, (ECLIPTEK EC1100HS-6.5536MHZ) (SSD)	1
U40	U11528-000	IC, VERSALINK TRANSMITTER, HORIZONTAL, (200UM FIBER) (HEWLETT PACKARD HFBR-1528)	1
U54	U12521-000	IC, FIBER OPTIC RECEIVER, HORIZONTAL, (HP HFBR-2521) (SSD)	1
U36	U17545-000	DRIVER, OIL, DS75451N, DUAL AND, [NATIONAL SEMICONDUCTOR DS75451N]	1
U6, U19, U34, U39, U60	U20148-000	IC, HEX INVERTER, SCHMIDTT TRIGGER, (74HC14) (SSD)	5

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
U42	U20730-000	IC,DUAL J-K FLIP FLOP W/RESET,(7473) (SSD)	1
U51	U21328-000	IC,QUAD 2 INPUT NAND,SCHMIDTT TRIGGER,(74HC132) (SSD)	1
U52	U21388-000	IC,3 TO 8 DECODER/DEMULTIPLEXER,INVERTING,(74HC138) (SSD)	1
U32	U21536-000	IC,DUAL 4 INPUT DIGITAL MULTIPLEXER,(74F153) (SSD)	1
U35	U22598-000	IC,8 BIT ADDRESSABLE LATCH W/RESET,(74HC259) (SSD)	1
U47	U23909-000	IC,DUAL 4 BIT BINARY/BIQUINARY COUNTER (74HCT390) (SSD)	1
U41, U48	U24018-000	IC,JOHNSON DECADE COUNTER W/10 DECODED OUTPUTS,(74HC4017) (SSD)	2
U45	U24138-000	IC,8 BIT BINARY DOWN COUNTER,(74HC40103) (SSD)	1
U43	U26889-000	IC,8 BIT MAGNITUDE COMPARATOR,(74HCT688) (SSD)	1
U22, U24, U57	U28008-000	IC,QUAD 2 INPUT AND,(74HC08) (SSD)	3
U4, U49, U58	U28032-000	IC,QUAD 2 INPUT OR,(74HC32) (SSD)	3
U44, U46	U28040-000	IC,12 BIT DECADE COUNTER,(74HCT4040) (SSD)	2
U5, U13, U14, U23, U25, U33, U50	U28074-000	IC,DUAL D FLIP FLOP W/RESET,(74HC74) (SSD)	7
U2	U28123-000	IC,DUAL RETRIGGERABLE 1-SHOT,(74HC123) (SSD)	1
U31, U53	U28164-000	IC,8 BIT SERIAL IN PARALLEL OUT SHIFT REGISTER,(74HC164) (SSD)	2
U3, U12, U28, U37, U38	U28165-000	IC,8 BIT PARALLEL IN SERIAL OUT SHIFT REGISTER,(74HC165) (SSD)	5
RP6	U32001-000	IC,1K FEED-THROUGH RES NETWORK,16 PIN DIP,(A/B 316B102)	1
RP1-RP5	U32103-000	IC,10K FEED-THROUGH RES NETWORK,16 PIN DIP,(A/B 316B103)	5
U56	U40008-000	REGULATOR,OIL,5V,100MA,TO-92,[MOTOROLA MC78L05ABP]	1
U55	U40012-000	FLIP-FLOP,OCTAL D-TYPE LATCH WITH RESET,[NATIONAL MM74HC273N]	1

5.4.7 Parts List-200 Watt C Band TWTA, AR 10-1/2, A28880-932

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
A1	A22520-090	C-BAND POWER SUPPLY FOR TWT 5889 (230V)	1
A3	A24324-000	HPA SYSTEM CONTROL FRONT PANEL ASSEMBLY	1
A2	A24380-030	MICROWAVE POWER ASSEMBLY 200C	1
A9	A24381-030	HPA CABINET, 200C 10-1/2 SERIES (DO NOT KIT)	1
A6	A24382-000	COOLING SYSTEM (10 1/2SERIES)	1
A5	A25444-000	HPA INTERFACE BOARD (PLASTIC FIBERS)	1
A4	A26946-300	CONTROL HEAD ENCLOSURE,IEEE-488.	1
A10	A28882-000	WIRING KIT, 10-1/2 SERIES	1
A8	A30598-000	WIRE HARNESS ASSY FOR 200T HPAS, NEW TEMP SENSOR	1

5.5 Recommended Spare Parts

A10007-000	Anode module assembly
A10010-000	Heater power supply module
A10017-090	PWM board
A16487-001	Power board assembly
A21457-001	High voltage filter assembly
A21425-090	High voltage diode/cap assembly
A23683-000	Power factor correction, 100-250V input
A23687-001	Low voltage power supply module (220 V)
E00809-000	Power supply, 28V, 150 W (Kepco FAW 28-3.5k)
Y10051-000	Motorized impeller, 340 CFM 24 VDC (McLean DB716-24-25-S12)

5.6 SAMPLE PROGRAM FOR IEEE-488 COMMUNICATION

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1000 ! *****
1010 ! *      IEEE-488 COMMUNICATIONS SOFTWARE      *
1030 ! *      7/24/92  AARON D. McCLURE          *
1040 ! *****
1041 DIM F$(80)
1042 DIM A$(80)
1050 CLEAR SCREEN
1060 INPUT "INPUT COMMAND TO SEND TO POWER SUPPLY.  EXIT TO QUIT.",A$
1070 IF A$="EXIT" THEN 1130
1080 OUTPUT 701;A$
1090 IF A$[1,2]<>"RD" THEN GOTO 1060
1095 IF A$[1,1]="*" THEN GOTO 1100
1100 ENTER 701;F$
1110 PRINT "OUTPUT FROM COMMAND ",A$," IS ",F$
1120 GOTO 1060
1130 CLEAR SCREEN
1140 END
```


WARRANTIES: LIMITATION OF LIABILITY

Seller warrants (i) that seller has title to the goods sold and (ii) that Amplifiers (all parts excluding traveling wave and vacuum tubes), Antennas, field monitors, field probes, field analyzers, field analyzer processor units, system controllers, system interlock, power meters, leak detectors, RF conducted probes, RF conducted clamps, Multi-tone, EMI receiver systems, RF down converters, RF conducted immunity systems, conducted immunity accessories, radiated immunity test systems, safety meters, safety sensor heads, tripods, directional couplers, waveguide adapters, termination loads, load attenuators, impedance stabilization networks, and coaxial cables will be free from defects in material and workmanship for a period of three (3) years from date of shipment shown on AR RF/Microwave Instrumentation invoice.

All modules, used in the amplifiers for the 1-6 GHz, 4-18 GHz, 6-18 GHz, all HPM products, and other applications, are hermetically-sealed. This sealing process protects the internal hybrid circuitry from humidity that could compromise the long term reliability of the product. These modules are not field-repairable and should *never* be opened outside of AR's Microelectronics Lab. The modules in these product lines have a security label on two sides of the modules between the housing and lid/cover. If the security label is removed and or cut, the warranty of the module will be voided.

Vacuum tubes in the 'L' series amplifiers, traveling-wave tubes in TWT amplifiers, and power heads will be free from defects in material and workmanship for a period of one (1) year.

Contact AR RF/Microwave Instrumentation for warranty information regarding items not listed.

Seller's sole responsibility in fulfilling these warranties shall be to repair or replace any goods which do not conform to the foregoing warranties or, at seller's option, to give buyer credit for defective goods. The warranty is valid only when used in the country specified at time of order. Warranty service must be obtained from the repair facility designated at that time. If warranty service is not available in the country where the equipment is to be used, it must be returned to AR RF/Microwave Instrumentation. Warranty service will be provided only for defective goods which are returned within the warranty period, freight costs prepaid to AR RF/Microwave Instrumentation or its designated repair facility.

There are no other warranties, express or implied, including any warranty of merchantability or fitness. Seller shall not be responsible for any incidental or consequential damages arising from any breach of warranty.

No person other than an officer of Amplifier Research Corporation, has any authority to bind seller to any affirmation, representation or warranty except as specifically included in the preceding terms and conditions.

